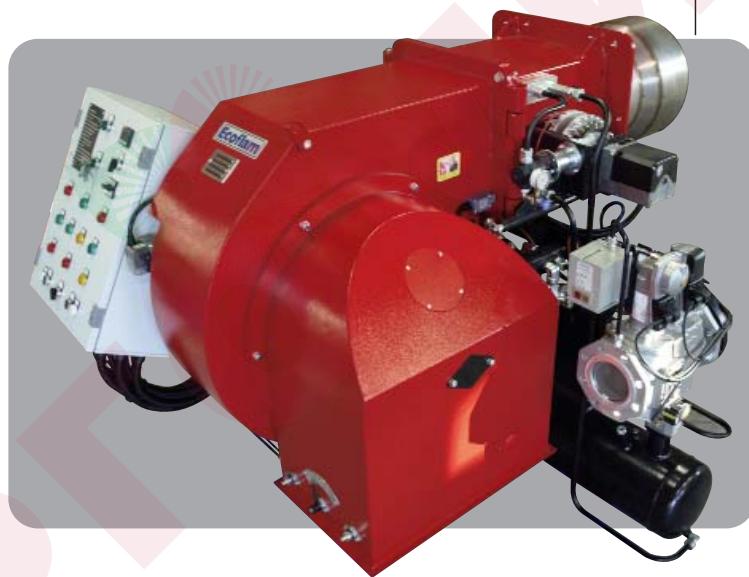


GAS / HEAVY-OIL DUAL BURNERS

Ecoflam

CE



Multiflam 700.1
Multiflam 800.1
Multiflam 1000.1
Multiflam 1200.1

PR/PR

По вопросам продаж обращайтесь:

ЕКАТЕРИНБУРГ: +7 (343) 374-94-93

ЧЕЛЯБИНСК: +7 (351) 751-28-06

НИЖНИЙ ТАГИЛ: +7 (922) 171-31-23

ТЮМЕНЬ: +7 (3452) 60-84-52

КУРГАН: +7 (3522) 66-29-82

МАГНИТОГОРСК: +7 (922) 016-23-60

УФА: +7 (927) 236-00-24

ПЕРМЬ: +7 (342) 204-62-75

СУРГУТ: +7 (932) 402-58-83

НИЖНЕВАРТОВСК: +7 (3466) 21-98-83

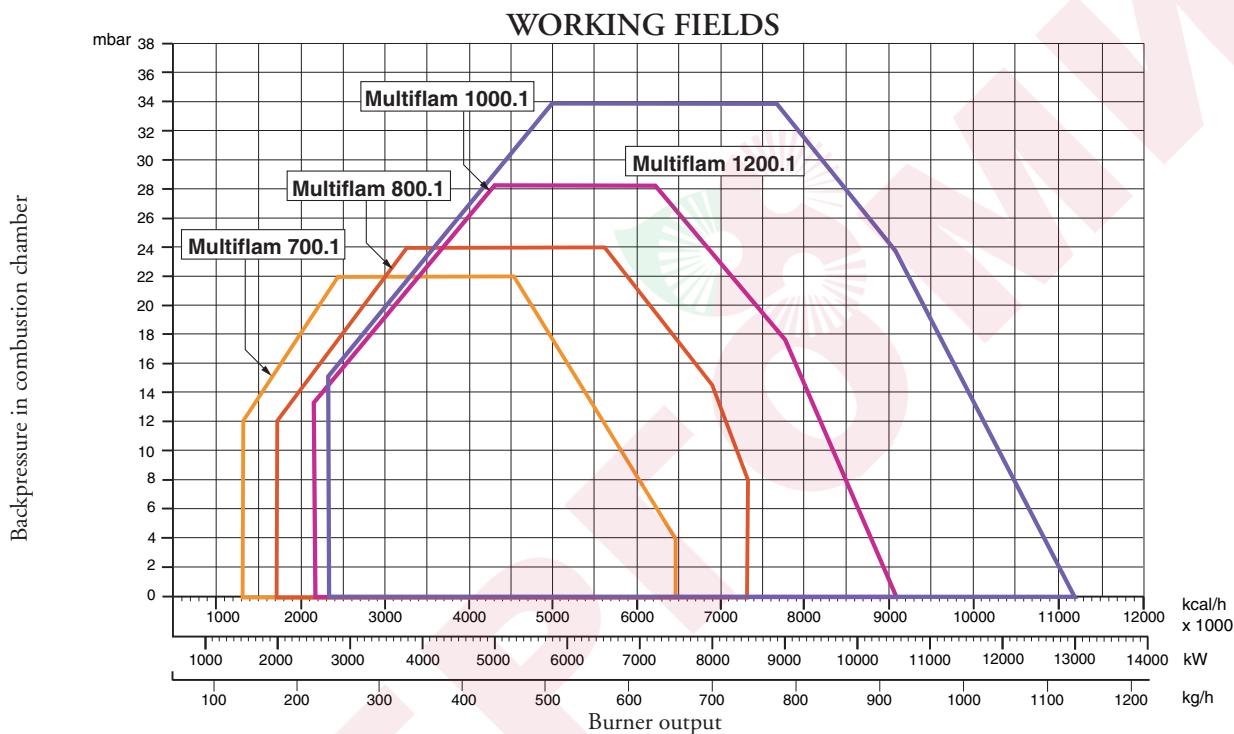
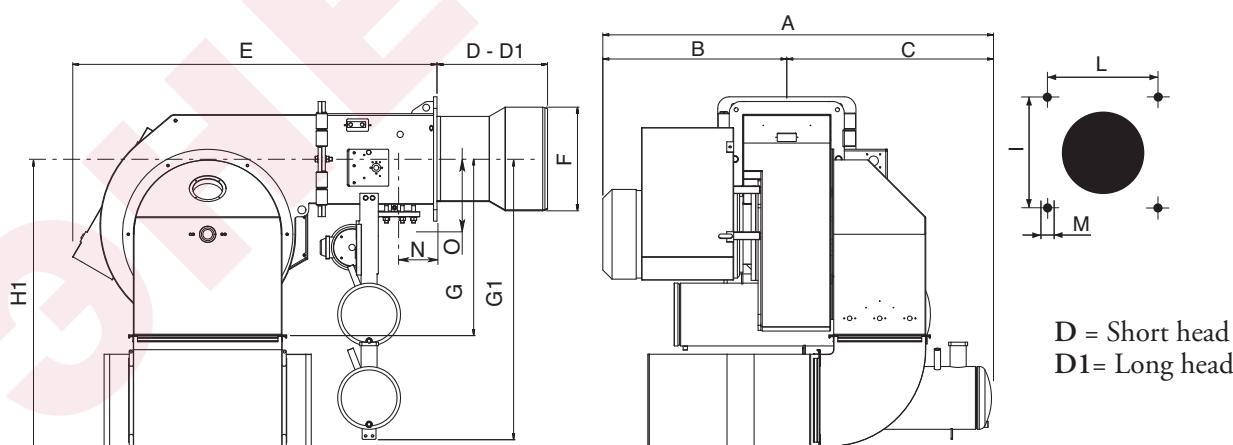


420010465301

420010465301

24.02.2015

Models	Multiflam	700.1 PR	800.1 PR	1000.1 PR	1200.1 PR
Thermal power max.	kW	7.500	8.500	10.500	13.000
	kcal/h	6.465.000	7.327.500	9.052.000	11.207.000
Thermal power min.	kW	1.500	2.000	2.500	2.700
	kcal/h	1.290.000	1.724.000	2.155.000	2.327.600
Max. capacity (Natural Gas)	Nm ³ / h	729	855	1.056	1.318
Min. capacity (Natural Gas)	Nm ³ / h	150	201	251	272
Max. heavy oil flow rate	kg/h	660	748	924	1.143
Min. heavy oil flow rate	kg/h	132	176	220	237
Gas pressure	mbar	300	300	300	300
Voltage 50 Hz	V	230/400	230/400	230/400	230/400
Motor	kW	15	18,5	22	37
Rpm	N°	2800	2800	2800	2800
Fuels:	Nat. Gas L.C.V. 8.570 kcal/Nm ³ ; Heavy Oil L.C.V. 9.800 kcal/kg max. visc. 50°C at 50 °C				

**OVERALL DIMENSIONS**

MODELS	A	B	C	D	D1	E	F	G	G1	H1	I	L	M	N	O
Multiflam 700.1															
Multiflam 800.1															
Multiflam 1000.1															
Multiflam 1200.1	1690	800	890	470	-	1582	450	775	900	1270	460	460	M20	195	232

ELECTRICAL CONNECTIONS

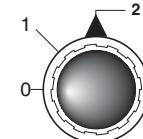
All burners factory tested at 400 V 50 Hz three-phase for motors and 230 V 50 Hz monophase with neutral for auxiliary equipment. If mains supply is 230 V 50 Hz threephase withut neutral, change position of connectors on burner as in fig. Protect burner supply line with safety fuses and any other devices required by safety standards obtaining in the country in question.

CONNECTION TO THE GAS PIPELINE

Once connected the burner to the gas pipeline, it is necessary to control that this last is perfectly sealed. Also verify that the chimney is not obstructed. Open the gas cock and carefully bleed the piping through the pressure gauge connector, then check the pressure value trough a suitable gauge. Power on the system and adjust the thermostats to the desired temperature. When thermostats close, the sealing control device runs a seal test of valves; at the end of the test the burner will be enabled to run the start-up sequence.

BURNER START-UP

Before starting the burner, make sure it is mounted correctly. Then check connections are correct according to the diagram and piping is appropriate to the system. Before connecting the burner to the electricity supply, make sure voltage corresponds to burner plate data. The connection diagram and start-up cycle are shown separately. For wiring from control box to burner, see the enclosed connection diagram. Pay particular attention to neutral and phase connections : never exchange them!. Vent air and impurities of gas pipe. Check gas pressure conforms to the limits stated on the burner plate when connecting a master gauge to the test port provided on the burner. Blower motor starts and pre-purging begins. Since pre-purging has to be carried out with the max. air delivery, the burner control circuit turns the air damper to the max. delivery position by the air servocontrol in approximately 30 seconds time. When the servocontrol is fully open, a signal to the electronic control unit starts the 66 seconds pre-purge cycle. At the end of the prepurging time, the air servocontrol gets to the Low Flame position so that burner ignition is ensured at min. output. Simultaneously the ignition transformer receives voltage and after 3 seconds (pre-ignition) opens the pilot gas valve. Fuel flows to the combustion head and ignites. Two seconds after pilot gas valves have opened, the ignition transformer is excluded from the circuit. In case of no ignition the burner goes to lock-out within two seconds. After 6 sec. open the working gas valve, governed by the gas firing butterfly valve. Now the burner is operating at the min. firing rate (about 30% of the max. firing rate). The air servocontrol runs at the Low Flame position and in case the temperature control has to be set at the max. output it goes to a fully open position of air damper and butterfly valve. During the burner-off periods the air damper closes up fully.



ADJUSTING THE COMBUSTION PROCESS

IMPORTANT: to obtain the right adjustment of the combustion and thermal capacity it is important to analyze the reducts of combustion with the aid of suitable instruments. The combustion and thermal capacity adjustment is done simultaneously, together with the analysis of the products of combustion, making sure that the measured values are suitable and that they comply with current safety standards. On this matter, please refer to the table and figure below.

THESE OPERATIONS MUST BE DONE BY PROFESSIONALLY-QUALIFIED TECHNICIANS.

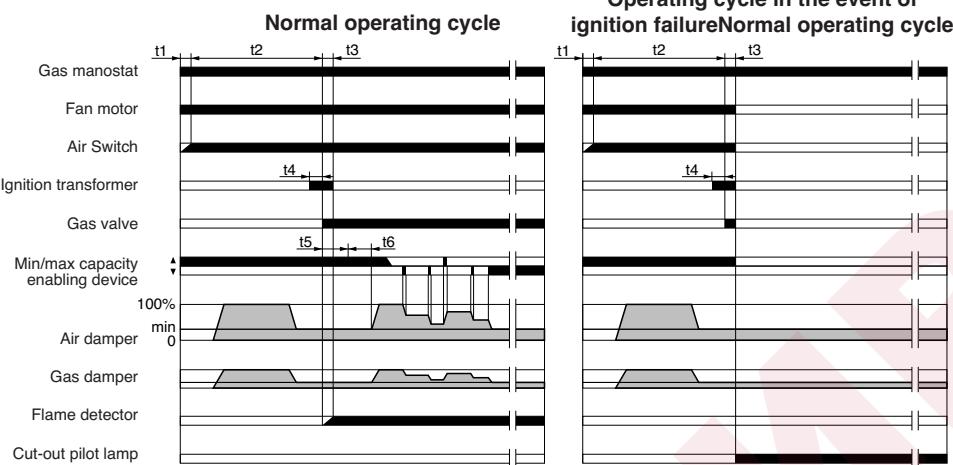
NOTE:

ALL SAFETY DEVICES (AIR PRESSURE SWITCH, MINIMUM GAS PRESSURE SWITCH, GAS SOLENOID VALVES AND GAS GOVERNOR) SHALL BE DULY SEALED AFTER CALIBRATION AND BURNER START UP BY ECOFLAM'S TECHNICIANS.

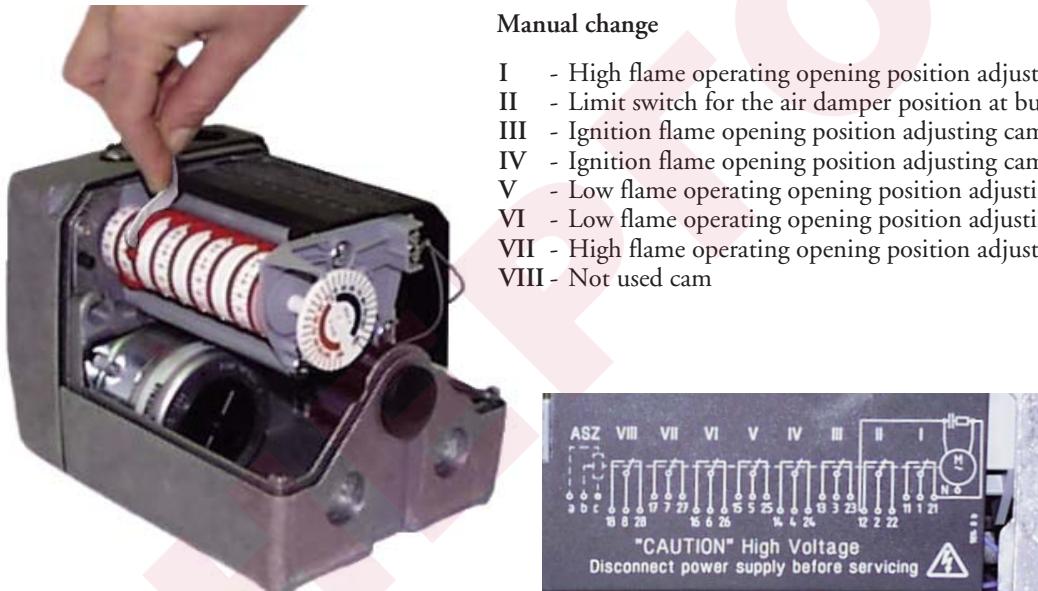
SIEMENS , Model LFL1.622-LFL1.333 OPERATING CYCLE

Ref.	Description	Duration
t1	Duration Waiting time for confirmation	8"
t2	of air pressure	66"
t3	Prevention time	2"
t4	Safety time	4"
t5	Pressurizing time	
	Time for enabling operation of the main gas valve on minimum capacity	10"
t6	Time for enabling operation of the main gas valve on maximum capacity	10"

The control box starts the burner fan, to carry out the prepurging of the combustion chamber, and checks the vent air pressure through the air pressure switch. At the end of prepurging, the ignition transformer cuts-in and generates a spark between the electrodes. At the same time the two gas valves open (Vs safety valve and Vl working valve). The total safety, in case of missed ignition or casual burner's flame-out, is granted by a ionisation probe which cuts-in and sets the burner shutdown within the safety time. In case of gas lack or a major pressure drop, the minimum air pressure switch shuts down the burner.

**SIEMENS SQM 50.481A2 AIR DAMPER MOTOR**

Remove cover to gain access to the adjusting cams. The cams are to be adjusted through the suitable key provided for. Description:

**Manual change**

- I - High flame operating opening position adjusting cam (Heavy-Oil)
- II - Limit switch for the air damper position at burner's shut down
- III - Ignition flame opening position adjusting cam (Gas).
- IV - Ignition flame opening position adjusting cam(Heavy-Oil)
- V - Low flame operating opening position adjusting cam (Gas)
- VI - Low flame operating opening position adjusting cam (Heavy-Oil)
- VII - High flame operating opening position adjusting cam (Gas)
- VIII - Not used cam

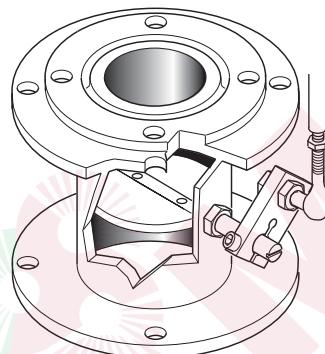
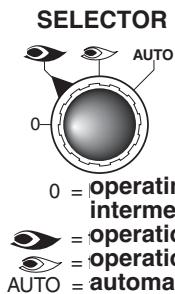
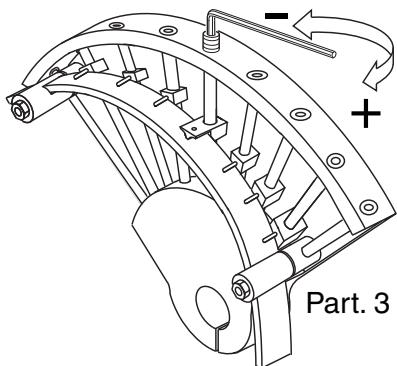
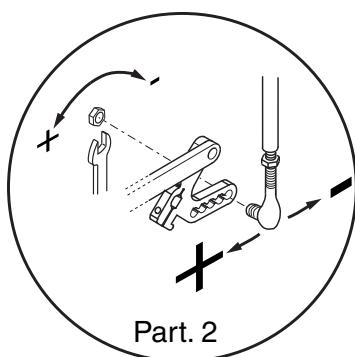
CALCULATING THE BURNER CAPACITY

To calculate the burner's capacity in kW, proceed as follows: Check the gas flow rate (in liters) on the counter and the time of the reading in seconds.

Proceed with the calculation using the following formula: $\frac{e}{sec} \times f = \text{kW}$

$$\left\{ \begin{array}{l} e = \text{Litres gas} \\ \text{sec} = \text{Time in second} \\ G20 = 34,02 \\ G30 = 116 \\ G31 = 88 \end{array} \right.$$

AIR AND GAS ADJUSTMENT



ADJUSTING THE MINIMUM CAPACITY OF THE BURNER – AIR and GAS

Position the selector placed on the control panel on position 2 and proceed as follows:

Adjust the minimum gas flow rate using a suitable wrench, turn the butterfly valve until you reach the correct gas flow, as established by analyzing the combustion process.

ADJUSTING THE MAXIMUM CAPACITY OF THE GAS

Position the selector, situated on the control panel, on position 1 and proceed as follows:

Adjusting the maximum gas flow rate (see figure on solenoid valve adjustments) or adjust the gas pressure in the governor.

ADJUSTING THE MAXIMUM AIR FLOW RATE

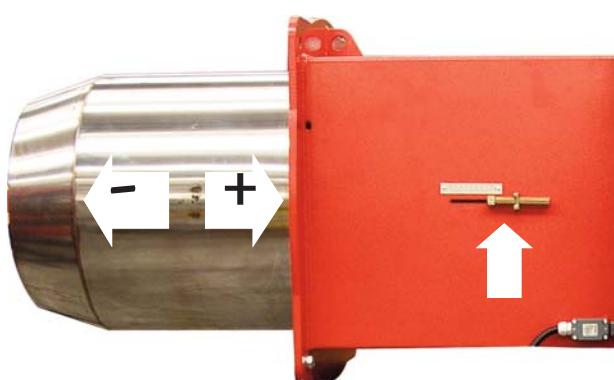
Adjusting the maximum air flow rate (see figure, detail 2). Loosen the nut holding the air damper transmission rod; The correct air flow as established by analyzing the combustion process.

ADJUSTING THE INTERMEDIATE BURNER CAPACITY

Using the selector, start the servomotor (closing or opening) and position on 0 to stop the stroke; the adjustment is made as outlined below. Repeat the operation for the other cam points.

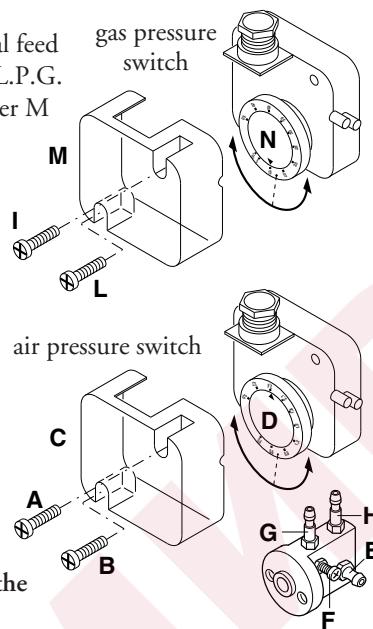
Adjustment the intermediate gas flow rates (see figure, detail 3): - using a suitable Allen wrench, change the position of the cam guide blade; if you screw it down, the flow rate is reduced; if you unscrew it, the flow rate increases.

SETTING THE FIRING HEAD



ADJUSTMENT OF GAS MINIMUM PRESSURE SWITCH

Unscrew off and remove cover M. - Set regulator N to a value equal to 60% of gas nominal feed pressure (i.e. for nat. gas nom. pressure = 20 mbar, set regulator to a value of 12 mbar; for L.P.G. nom. pressure of G30/G31- 30/37 mbar, set regulator to a value of 18 mbar). Screw up cover M

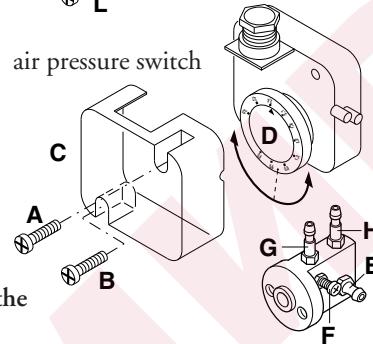


ADJUSTMENT OF THE AIR PRESSURE SWITCH

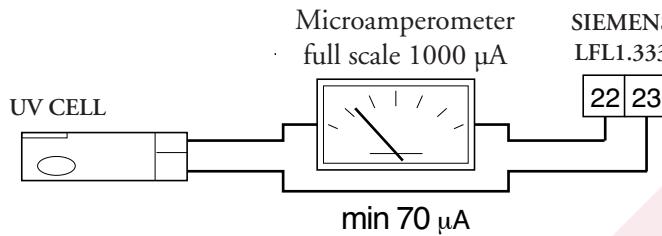
Unscrew screws A and B and remove cover C. - Set the pressure switch to the minimum by turning regulator D to position 1.

- Start the burner and keep in low flame running, while checking that combustion is correct. Through a small cardboard, progressively obstruct the air intake until to obtain a CO₂ increase of 0,5÷0,8% or else, if a pressure gauge is available, connected to pressure port E, until reaching a pressure drop of 1 mbar (10 mm of W.G.). - Slowly increase the adjustment value of the air pressure switch until to have the burner lockout. Remove the obstruction from the air intake, screw on the cover C and start the burner by pressing the control box rear button.

Note: The pressure measured at pressure port E must be within the limits of the pressure switch working range. If not, loose the locking nut of screw F and gradually turn the same: clockwise to reduce the pressure; counterclockwise to increase. At the end tighten the locking nut.



DETECTOR CURRENT

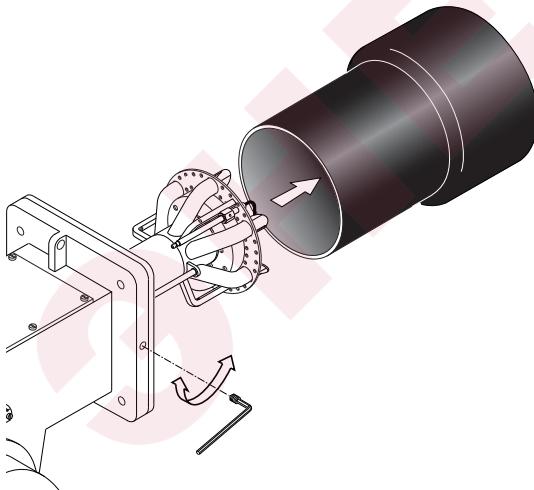


SIEMENS
LFL1.333

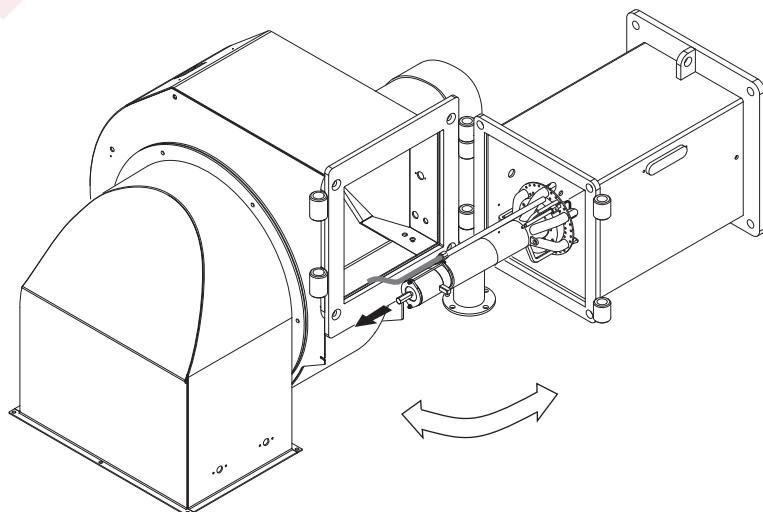
22 23

The detector current is checked by inserting a microammeter (scale 1000 μ A - d.c.) in series with the uv cell. The flame detector current has to be > 70 μ A.

REMOVING THE BLAST TUBE



REMOVING THE FIRING HEAD

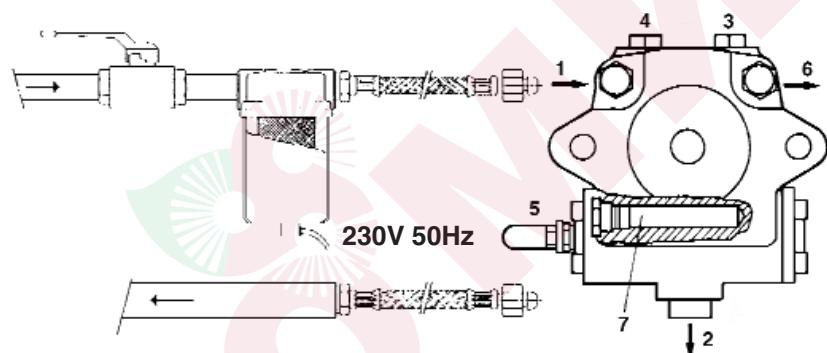


WARNING !



HEAVY OIL FEEDING

- 1 - Inlet
- 2 - Return
- 3 - Bleed and pressure gauge port
- 4 - Vacuum gauge port
- 5 - Pressure adjustment
- 6 - Nozzle outlet
- 7 - Heater



WARNING: For a correct working of the pump, verify what follows:

Pump :

SUNTEC TA...C40105

Oil temperature at the pump:

Max. 140 °C

Maximum allowable pressures:

Max. 5 bar on inlet

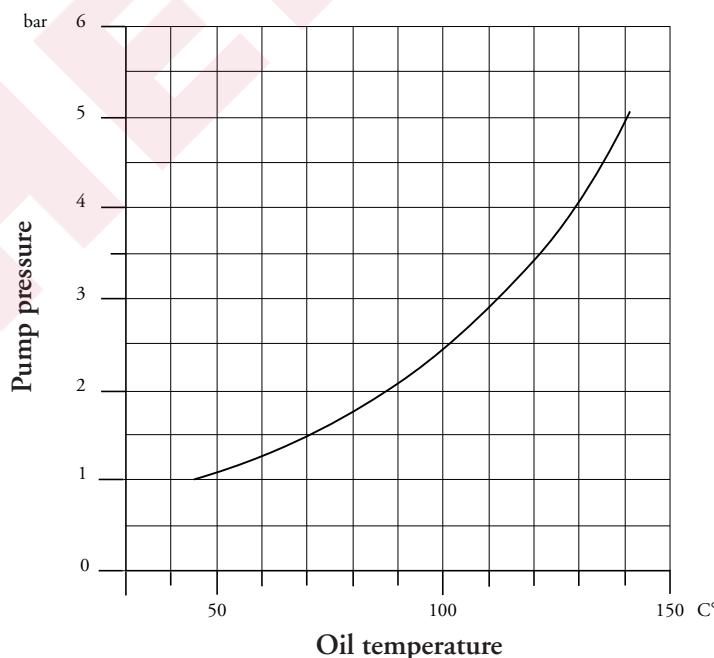
SUNTEC T...C105

Max. 140 °C

Max. 5 bar on inlet

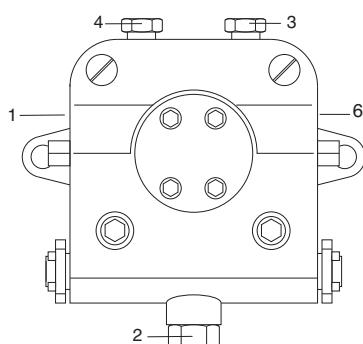
PUMP'S PRESSURE / OIL TEMPERATURE DIAGRAM

Pump inlet pressure: the vaporisation of light fraction of heated heavy oil causes premature pump wear, to avoid this, use the inlet pressures shown in the graph.



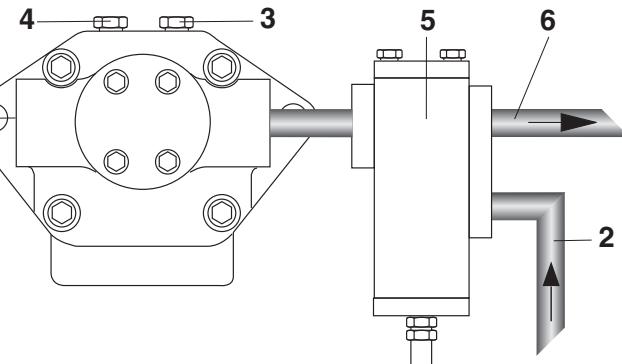
PRIMING AND ADJUSTMENT OF OIL PUMP

SUNTEC TA.....



- 1 - INLET
 2 - RETURN
 3 - BLEED AND PRESSURE GAUGE PORT

SUNTEC T.....



- 4 - VACUUM GAUGE PORT
 5 - REGULATING VALVE TV
 6 - TO NOZZLE

VERIFY:

- That piping system is perfectly sealed;
- That the use of hoses is avoided whenever is possible (use copper pipes preferably);
- That depression is not greater than 0,45 bar, to avoid pump's cavitation;
- That check valve is suitably designed for the duty;

The pump pressure is set at a value of 22-25 bar during the testing of burners. Before starting the burner, bleed the air in the pump through the gauge port. Fill the piping with light-oil to facilitate the pump priming. Start the burner and check the pump feeding pressure. In case the pump priming does not take place during the first prepurging, with a consequent, subsequent lock-out of the burner, rearm the burner's lock-out to restart, by pushing the button on the control box. If, after a successful pump priming, the burner locks-out after the prepurging, due to a fuel pressure drop in the pump, rearm the burner's lock-out to restart the burner. Do never allow the pump working without oil for more than three minutes.

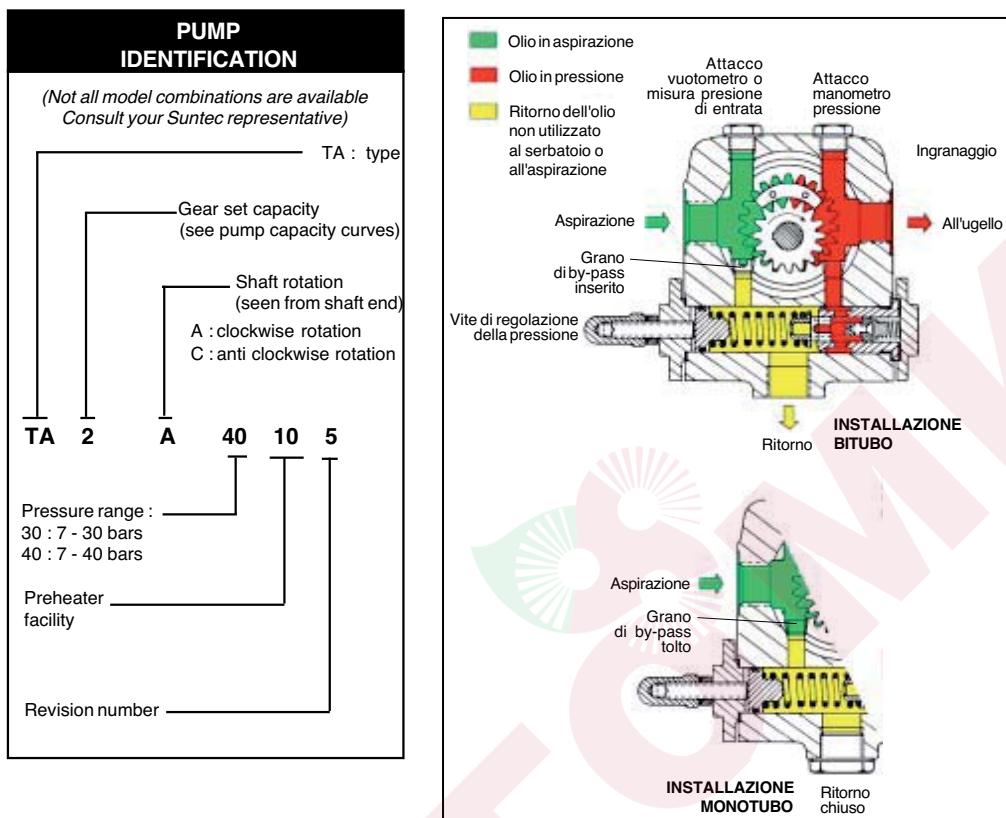
Note: before starting the burner, check that the return pipe is open. An eventual obstruction could damage the pump sealing device.

PREHEATING FACILITY

Care should be taken to avoid starting pump with high viscosity cold oil leading to pump and coupling damage. For this reason, the T and TA pump body includes a drilling to accept an electric preheater. This drilling has been located to give maximum heat transfer from the heater to the oil in the pump without there being direct contact between the heater cartridge and the oil. Heaters should be connected for a period of time prior to starting the pump. When the right temperature is reached, they can be switched off or left permanently switched on to maintain fluid oil in the pump during the periodic burner shut-downs. The oil supply, pipes and filters must be separately heated.

PUMP SUNTEC TA TECHNICAL DATA

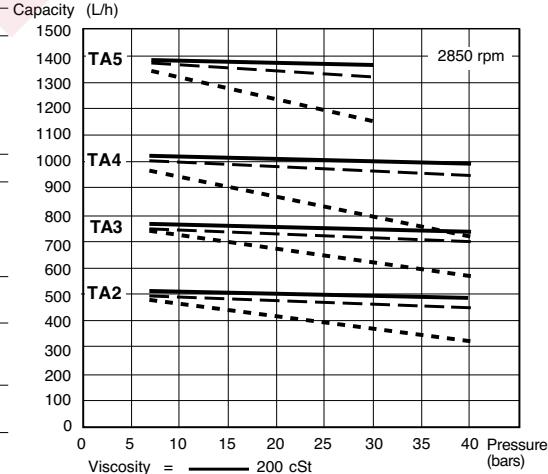
Note : All TA models are delivered for two-pipe system (by-pass plug fitted in vacuum gauge port). For one-pipe system, the by-pass plug must be removed and the return port sealed by steel plug and washer.



General

Mounting	Flange mounting
Connection threads	Cylindrical according to ISO 228/1
Inlet end return	G 1/2"
To nozzle	G 1/2"
Pressure gauge port	G 1/4"
Vacuum gauge port	G 1/4"
Shaft	Ø 12 mm
By-pass plug	Inserted in vacuum gauge port for 2 pipe system; to be removed with a 3/16" Allen key for 1 pipe system
Weight	5,4 kg (TA2) - 5,7 kg (TA3) 6 kg (TA4) - 6,4 kg (TA5)

Pump capacity



Data shown are for new pumps, with no allowance for wear.

Hydraulic data

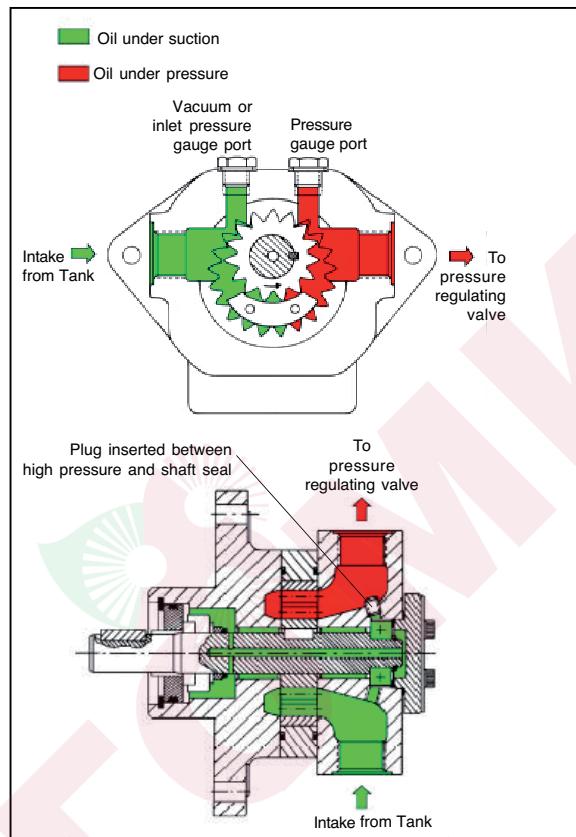
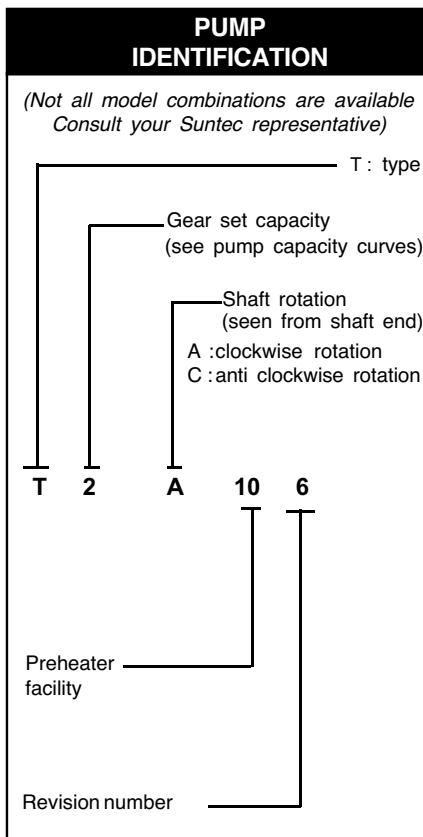
Nozzle pressure ranges	30 : 7 - 30 bars 40 : 7 - 40 bars
Delivery pressure setting	30 bars
Operating viscosity	4 - 450 cSt
Oil temperature	0 - 140°C max. in the pump
Inlet pressure	light oil : 0,45 bars max. vacuum to prevent air separation from oil heavy oil : 5 bars max.
Return pressure	light oil : 5 bars max. heavy oil : 5 bars max.
Rated speed	3600 rpm max.
Starting torque	0,3 N.m

Choice of heater

Cartridge	Ø 12 mm
Fitting	according to DIN 40430, NFC 68190 (N°9 elec.)
Rating	80-100 W

PUMP SUNTEC T TECHNICAL DATA

Note : The bypass plug inserted between high pressure and shaft seal is only intended to change the pump rotation, check the presence of this plug with a 4 mm Allen key in the pressure outlet of the pump.
 Caution : changing the direction of pump rotation involves changing of all pump connections.

**General**

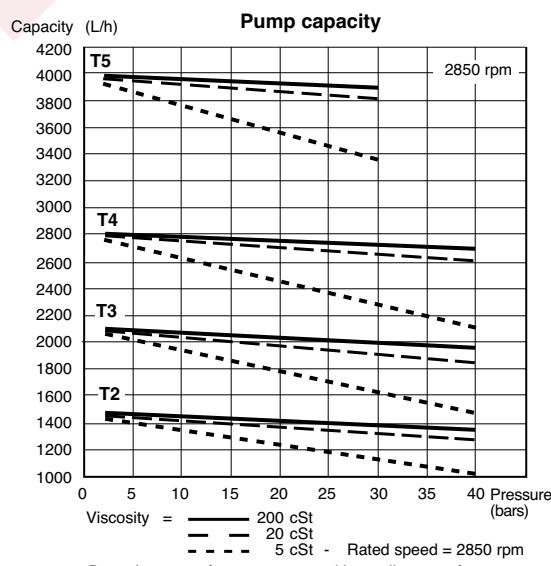
Mounting	Flange mounting		
Connection threads	Cylindrical according to ISO 228/1		
Inlet end return	G 1/2"		
To nozzle	G 1/2"		
Pressure gauge port	G 1/4"		
Vacuum gauge port	G 1/4"		
Shaft	Ø 20 mm		
Weight	7,8 kg (T2)	-	8,1 kg (T3)
	8,7 kg (T4)	-	9,4 kg (T5)

Hydraulic data

Nozzle pressure range	40 bars max. (T2, T3, T4)
	30 bars max. (T5)
Operating viscosity	4 - 450 cSt
Oil temperature	0 - 150°C max. in the pump
Inlet pressure	light oil : 0,45 bars max. vacuum to prevent air separation from oil heavy oil : 5 bars max.
Rated speed	3600 rpm max.
Starting torque	0,4 N.m

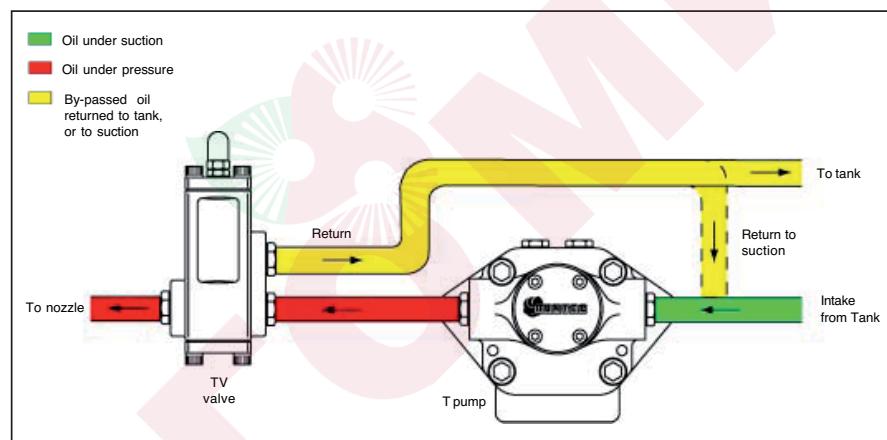
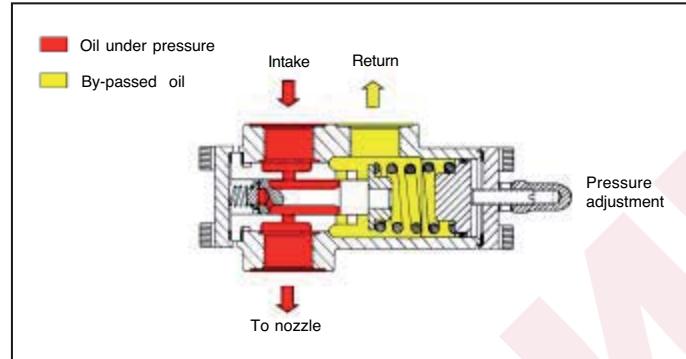
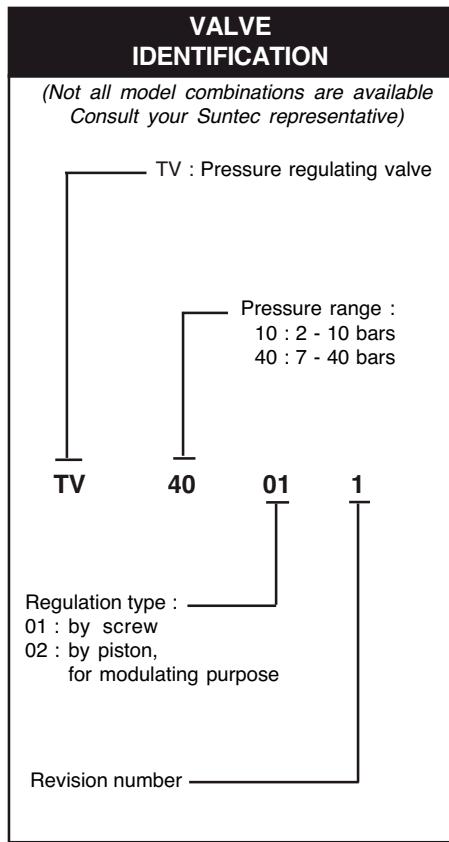
Choice of heater

Cartridge	Ø 12 mm
Fitting	according to DIN 40430, NFC 68190 (N°9 elec.)
Rating	80-100 W

**Power consumption**

PUMP SUNTEC TV TECHNICAL DATA

The pressure of the nozzle line is adjusted with the adjusting screw of the TV valve. The oil in excess to nozzle requirement is dumped to the return. Two pipe system : oil in excess is returned to tank. One pipe system : oil in excess is returned to pump suction.

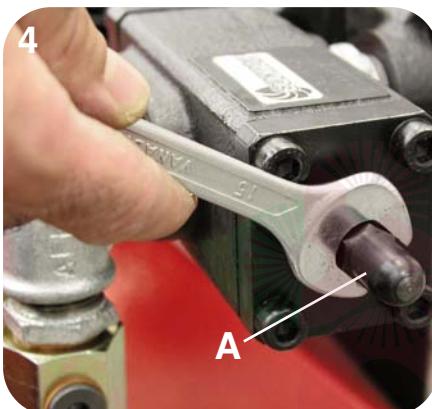
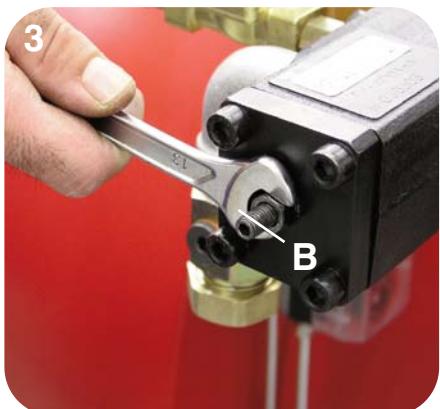
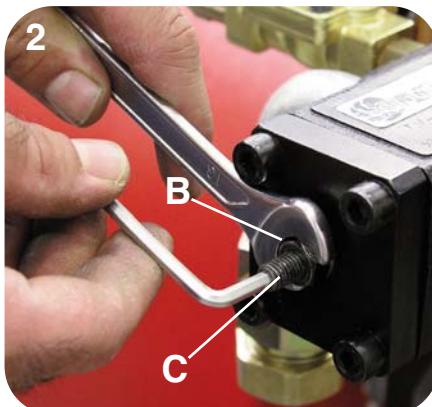
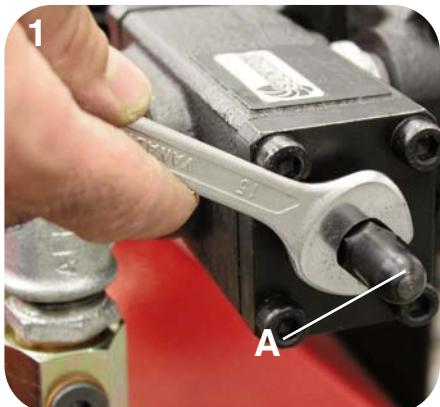


General

Connection threads	Cylindrical according to ISO 228/1
Inlet	G 3/4"
To nozzle	G 3/4"
Return	G 3/4"
Weight	3 kg

Hydraulic data

Pressure ranges	10 : 2 - 10 bars (delivery pressure setting : 7 bars)
	40 : 7 - 40 bars (delivery pressure setting : 20 bars)
Operating viscosity	4 - 450 cSt
Oil temperature	0 - 150°C max. in the valve.

PRESSURE REGULATING VALVE ADJUSTMENT

1) Remove the cap A of the pressure regulating valve TV.

2) Loosen the fixing nut B and use an allen wrench on the screw C to adjust the delivery oil pressure. To increase the pressure turn clockwise, to decrease the pressure turn anti-clockwise.

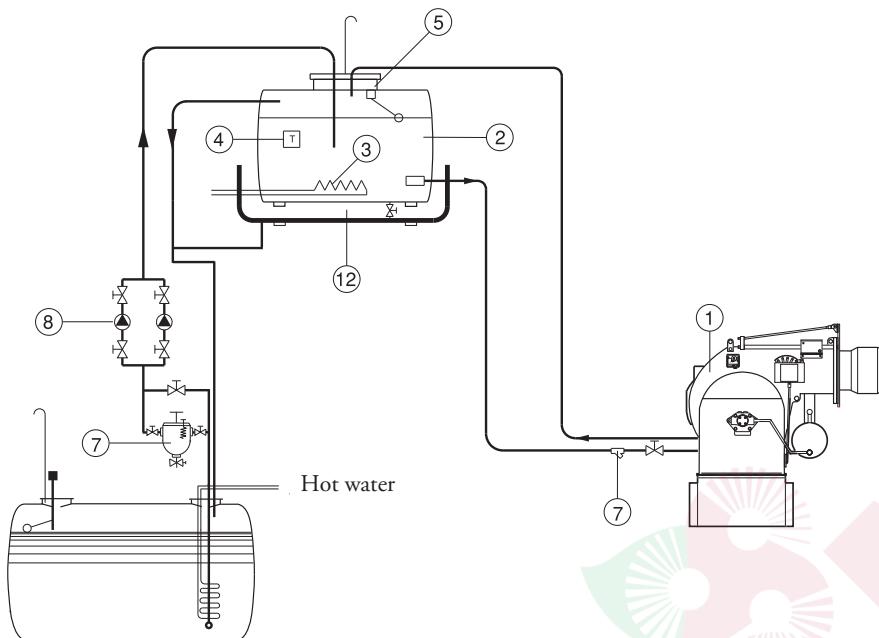
3) Tighten the nut B and pay attention not to turn also the adjusting screw.

4) Screw on the cap A, back to its previous position.

TYPE OF INSTALLATION

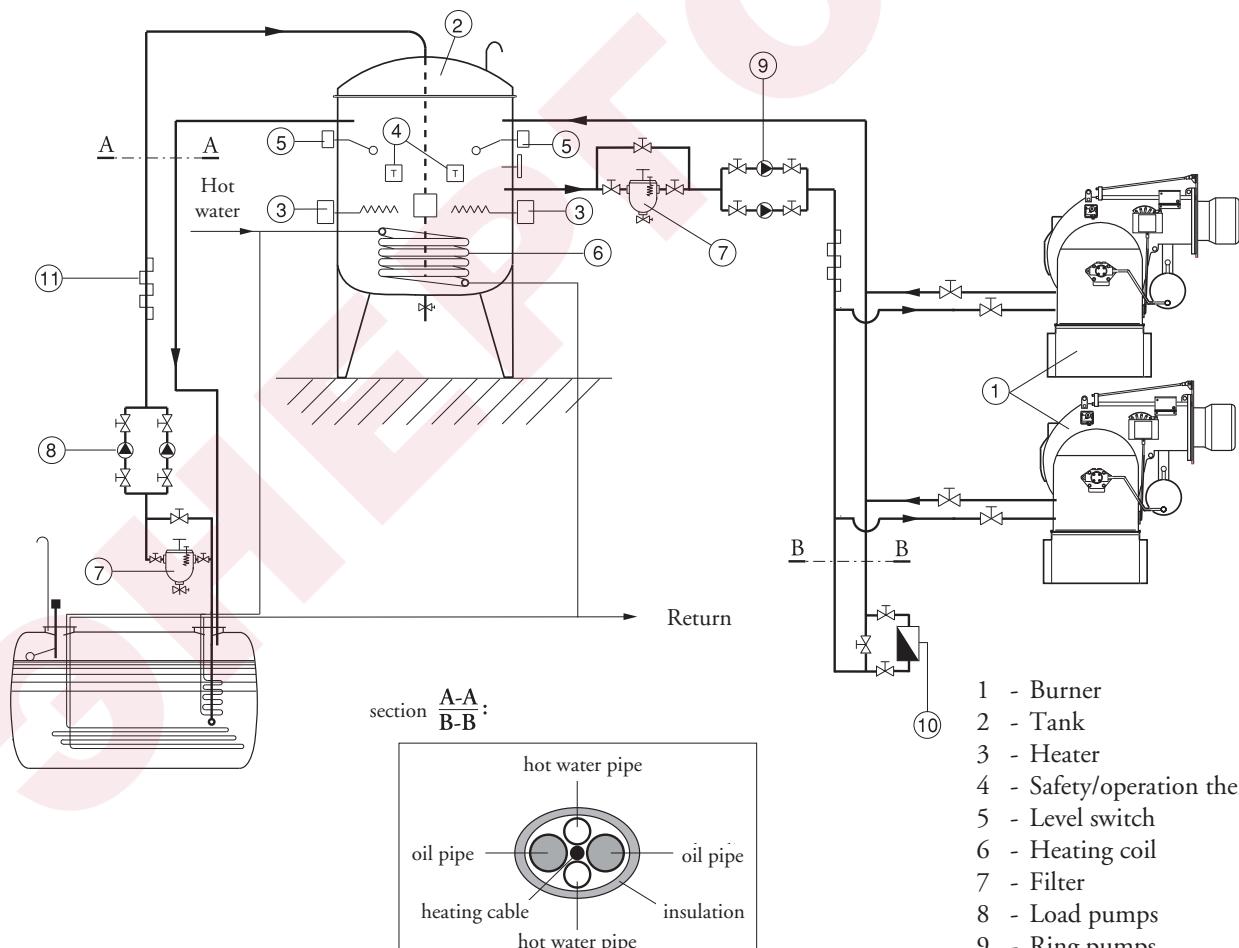
The burner must be supplied with oil having a min. temperature at the pump (50°C).

Drawing for fluid fuel oil up to 50°E at 50°C

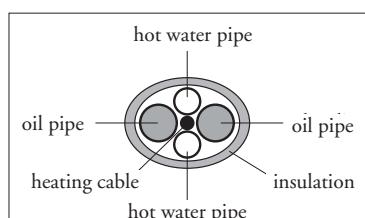


- 1 - Burner
- 2 - Tank
- 3 - Heater
- 4 - Safety/operation thermostat
- 5 - Switch of level
- 6 -
- 7 - Filter
- 8 - Load pumps
- 9 - Bathtub of recovery

Drawing for heavy fuel oil up to 50°E at 50°C



section A-A :
B-B :



- 1 - Burner
- 2 - Tank
- 3 - Heater
- 4 - Safety/operation thermostat
- 5 - Level switch
- 6 - Heating coil
- 7 - Filter
- 8 - Load pumps
- 9 - Ring pumps
- 10 - Regulator
- 11 - Heating cable

CHECKS TO BE MADE TO ENSURE A PROPER INSTALLATION

Before proceeding with the filling of the fuel system and subsequent burner start up, it is advisable to carry out the following checks:

- Power line must be adequate to system's adsorbed load
- Fuses must be adequate to the system's load
- Boiler's thermostats must have been properly connected
- Voltage and frequency must be within the specified limits
- Fuel type must be the one specified by the burner manufacturer
- Feed piping section must be adequate to the requested fuel flow rate
- Filters, cocks as well as fittings must have been properly installed
- Blast tube length must be the one specified by the boiler manufacturer
- Nozzle's flow rate of the burner must be adequate to boiler's output

BEFORE PROCEEDING WITH THE FILLING OF THE OIL SYSTEM, CHECK THE FOLLOWING POINTS

- Motor's direction of rotation (with 3phase version)
- There must be fuel in the tank.
- Fuel cocks must be open.
- Fuel return piping must be free from obstructions.

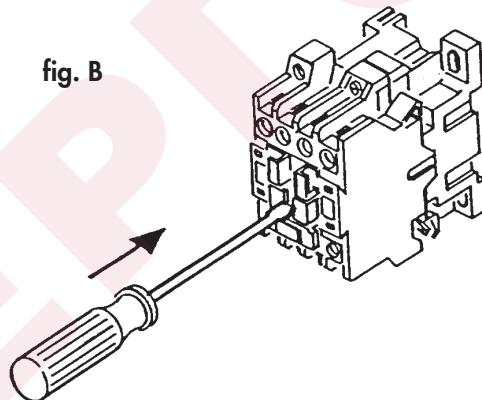
After having checked all the above items, proceed as follows:

- Connect a fuel pressure gauge.
- Disconnect the resistors power cable from the motor's remote control switch, and insulate it temporarily
- Unplug the safety box
- To press manually with a screwdriver on the pump motor's remote control switch, until the oil system is filled up(fig.5).

Note: the oil system can be considered filled when pressure gauge will show a constant reading.

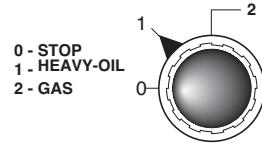
When done, restore initial conditions.

fig. B



MODULATING OPERATION

With the burner in the start position and the appliance thermostats enabled, power is delivered to the resistances (G) of the preheater and heating cartridges for the pumps and the fuel supply line to the head (O). When the preheater thermostat reaches the set value, (usually a minimum of about 90°C is necessary to guarantee a good level of circulation) the pump start-up is enabled (set point on out 1, if using the GEFRAN 200 thermoregulating device). If the preheating system of the tank is also equipped for a fluid exchanger (hot water, steam, diathermic oil) the thermostat may enable a contact in the terminal block for any stop-start of the fluid electrovalve. This is not a standard solution as the heated fluid is normally always connected. The pump starts to send oil (the head has already been heated by its cartridge (O) and therefore has no residue of cold dense oil) which flows from the tank to the head and then to the return line of the ring. When the head thermostat reaches the set value (usually about 70-30°C the cycle starts properly and the control programmer enables start-up. The servomotor sets itself at minimum (see chapter on regulation) acting on the air and fuel via the pressure regulator on the return.



The electromagnet (A) opens the nozzle (Q) in the following condition :

- sparks from the ignition electrodes are generated by the transformer also governed by the burner control device.

If the cell fails to detect the flame the burner shuts down (with the cyclic control programmer cutting in).

Once ignition has taken place and after the flame stabilisation period, the system starts operating in modulating mode.

- Before start-up make sure that the pump and delivery pipes are completely filled with hot fuel oil; the absence of fuel oil can cause pump seizure.
- If there is a block, a specific warning light on the programmer and on the burner front control board lights up and this signal is usually sent to the main control board of the equipment using the burner, setting off a buzzer and warning light.
- A few blocks are normal on first starting up (up to about 4); to release press the button on the programmer (also found on the front of the burner control board) for repeating the start cycle. Should they continue to occur seek the help of a specialised technician.

N.B. The position of the programmer at the time of the block is memorised to supply an indication of the cause of this block.

OIL DELIVERY ADJUSTMENT

The diagram illustrates the fuel feeding system of these types of burners, which incorporates a by-pass nozzle with oil flow regulation on its return pipe. The oil supply is varied by acting on the nozzle through the pressure in the return line. Max. oil supply is therefore reached when the pressure in the pump line is about 30 bar and the return line is fully closed; min. oil supply when the return line is fully open. Relevant pressure readings in the return line are as follows:

Pump pressure 22-30 bar.

Max Burner output, return oil pressure :

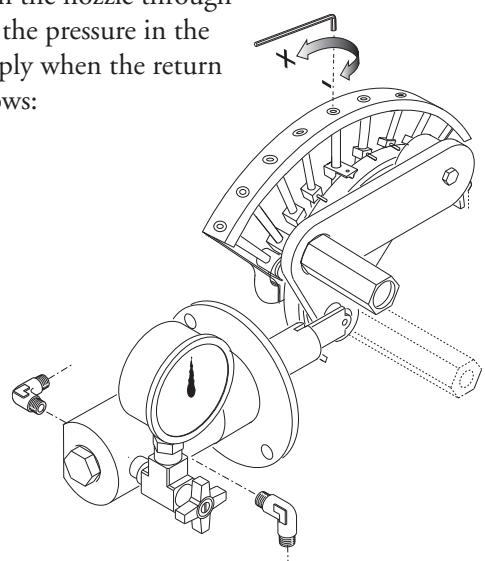
FLUIDICS nozzle : 16 ÷ 19 bar.

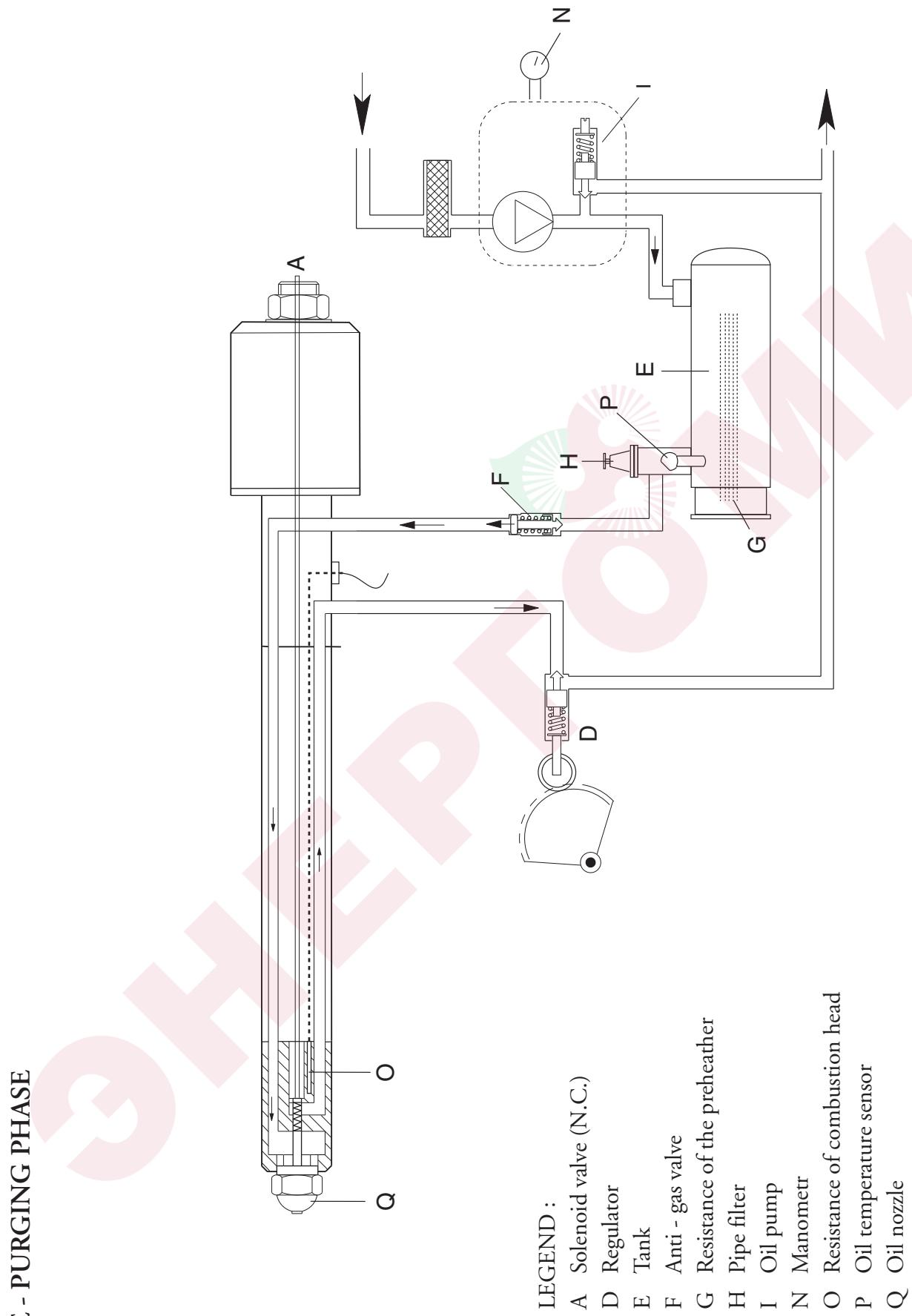
BERGONZO nozzle : 20 ÷ 24 bar.

Min Burner output, return oil pressure :

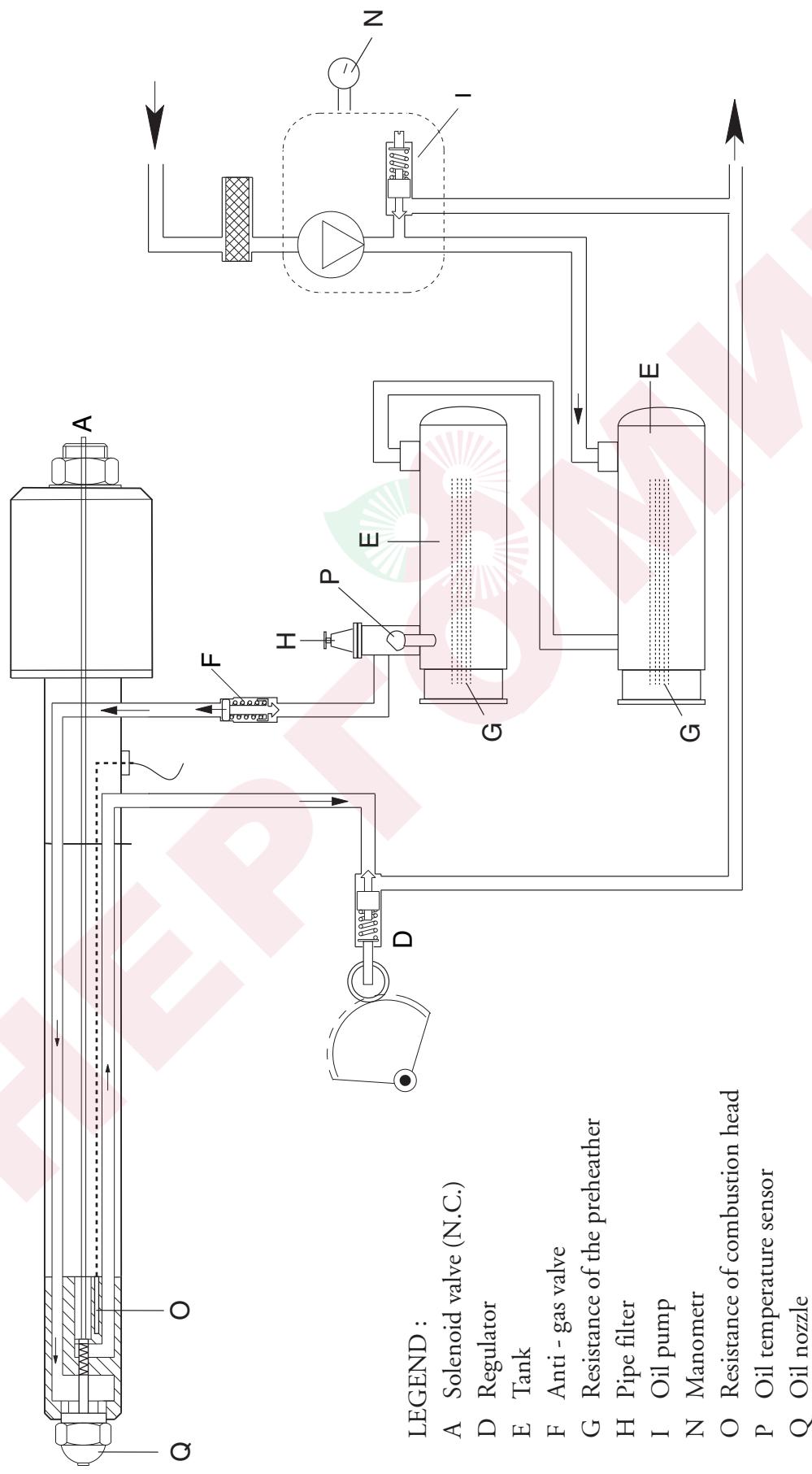
FLUIDICS nozzle : 6 ÷ 9 bar

BERGONZO nozzle : 4 ÷ 8 bar





PRE - PURGING PHASE



ADJUSTMENT OF FUEL TEMPERATURE



The display shows oil temperature.

The 4 leds are related to the following functions:

Out 1: contact driving working heaters. Out 2: contact driving upper heaters KMRL1. Out 3: contact driving upper heaters KMRL2. Out 4: Burner start driving contact (as the oil reaches this temp the pump is activated).

- The temperatures are already properly Factory setted :Out 1(113°)- Out 2(115°)- Out 3(120°)- Out 4(105°).

- To modify factory temperature setting act as follows:

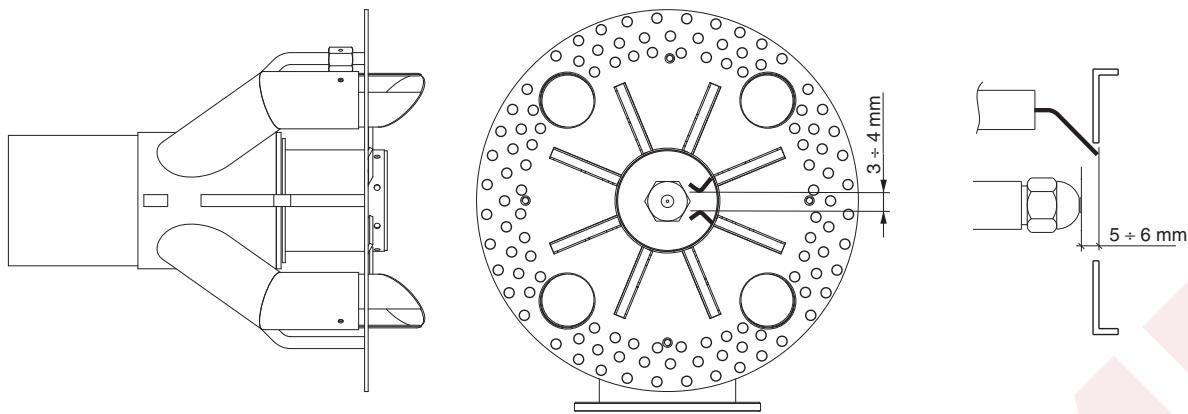
- press key "F"

- the led Out1 starts to flash, if You need to modify minimum oil temperature press increase or decrease button, after confirm the new value pressing again "F"

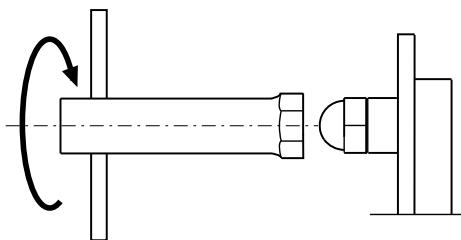
- if You need to modify an other temperature press again "F" untill You the relevant led flashes.

Please take care: if key "F" is pressed for a too long time, You enter in "configuration level" phase1, (see "CF1" on the display); these parameters are Factory setted and they have not to be modified: if You enter this function – You see CF1 flashing on the display – wait 10 seconds untill the regulator automatically goes out from "configuration level".

POSITION OF IGNITION ELECTRODES



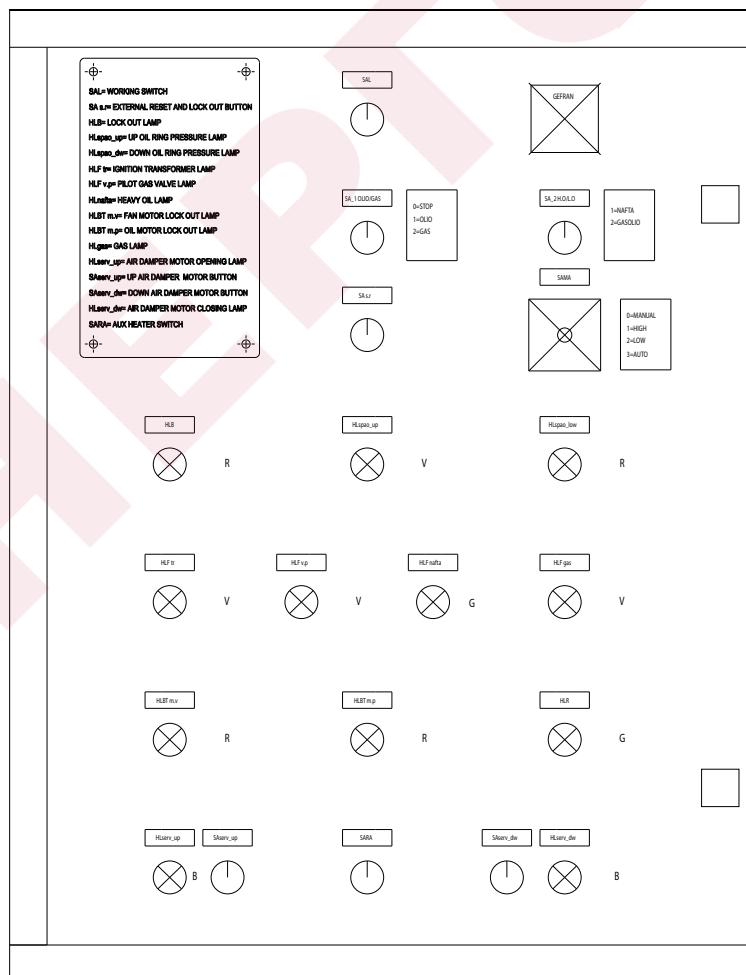
NOZZLE CLEANING AND REPLACEMENT



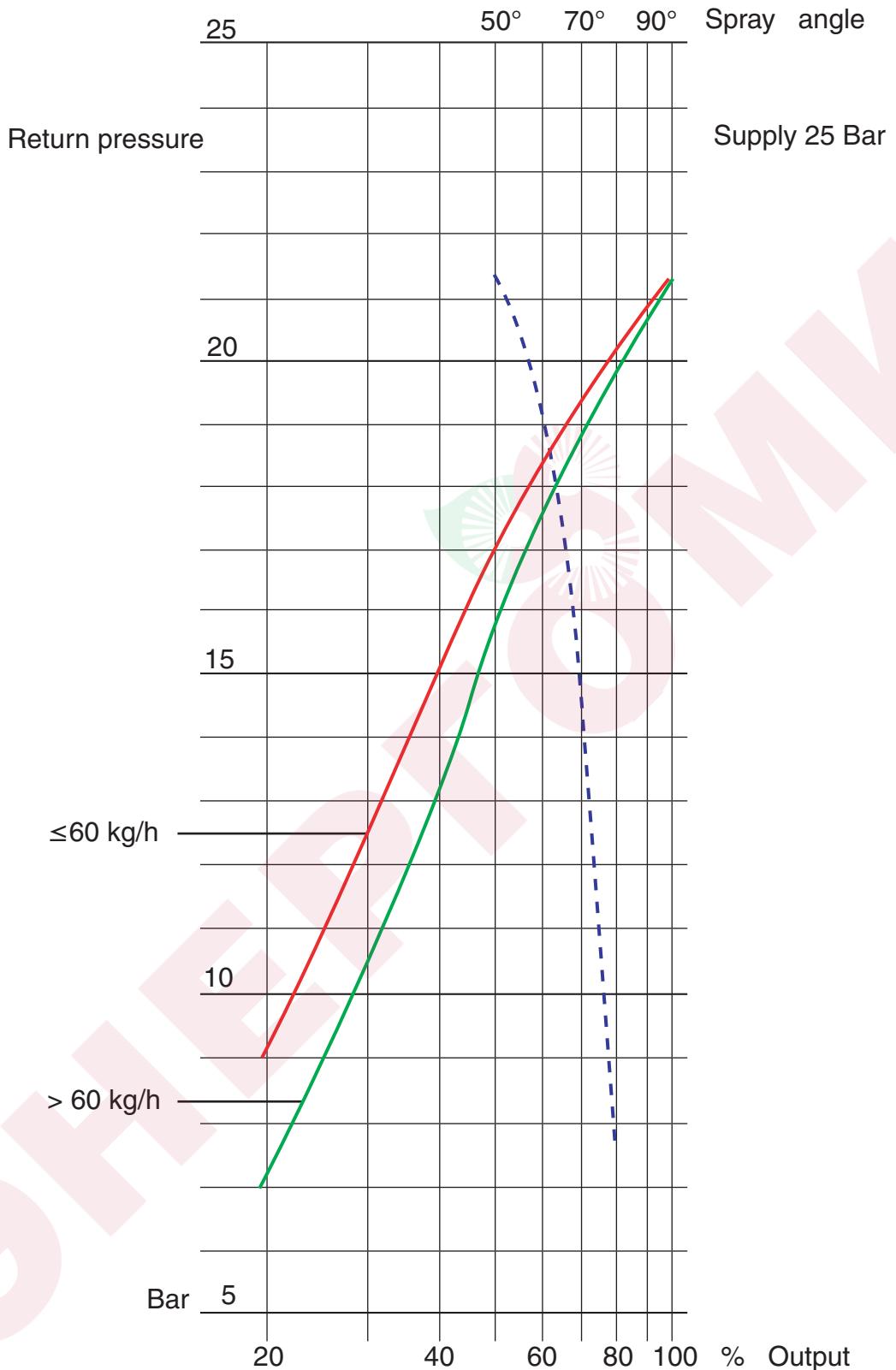
Use only the suitable box wrench provided for this operation to remove the nozzle, taking care to not damage the electrodes. Fit the new nozzle with the same care.

Note: Always check the position of electrodes after having replaced the nozzle (see illustration). A wrong position could cause ignition troubles.

DESCRIPTION OF THE CONTROL PANEL OF THE BURNER



FLUIDICS NOZZLE



BERGONZO NOZZLE TABLE

Pump pressure (bar)

GPH	Aut	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30			
125	A	20	22	23	25	26	27	29	32	34	37	40	44	50	57	65	77	95														
125	B	20	285	280	275	274	272	271	245	235	220	205	190	175	160	145	130	115														
125	A	25	24	25	26	27	28	29	30	31	32	34	35	37	40	43	45	52	60	68	80	95	115									
125	B	25	330	328	325	320	315	307	300	285	280	275	260	250	235	220	190	180	180	170	168	150	135									
125	A	30	25	26	26	27	28	28	29	30	31	32	33	35	37	38	42	43	46	50	54	60	65	72	80	90	108	130				
125	B	30	370	365	360	355	350	348	345	340	335	328	320	305	300	290	280	270	260	245	240	225	210	190	180	165	150	130				
150	A	20	30	33	34	35	37	39	43	46	50	55	60	68	75	85	100	120														
150	B	20	325	320	315	308	300	290	285	275	260	250	240	220	190	180	160	140														
150	A	25	32	33	34	35	37	37	38	42	45	47	50	55	60	65	70	78	83	94	110	120	150									
150	B	25	375	370	365	363	358	355	350	345	330	320	310	300	285	275	260	250	240	220	195	180	150									
150	A	30	35	36	36	37	37	37	39	41	42	45	46	48	50	54	58	62	65	70	75	80	88	95	110	120	140	180				
150	B	30	420	420	415	410	405	400	395	390	380	375	365	350	345	340	330	320	300	290	280	270	250	240	220	200	180					
175	A	20	35	37	39	42	44	46	48	55	58	62	68	75	84	95	118	155														
175	B	20	350	350	349	348	330	325	315	300	290	280	265	248	225	195	175	155														
175	A	25	35	36	37	41	42	44	45	47	50	52	58	62	65	70	78	88	95	110	120	140	170									
175	B	25	395	390	385	385	380	378	370	360	350	348	330	325	315	300	280	275	260	240	225	200	170									
175	A	30	42	43	44	45	46	47	48	50	52	55	58	60	62	65	70	72	78	85	90	100	110	118	135	158	190					
175	B	30	440	440	435	430	425	420	415	410	408	400	390	380	370	360	350	330	320	300	285	275	260	250	235	220	190					
200	A	20	38	40	42	44	47	50	55	60	65	70	80	90	100	120	140	170														
200	B	20	400	398	388	380	370	360	350	340	330	320	300	280	275	250	230	210														
200	A	25	42	43	43	44	45	47	50	52	55	60	65	70	78	85	95	105	115	130	150	170	220									
200	B	25	450	448	448	445	440	430	425	412	405	400	390	380	375	360	345	325	315	290	280	260	220									
200	A	30	48	49	50	51	52	53	53	54	55	56	58	60	62	64	68	70	75	80	85	92	100	110	120	130	150	175	200			
200	B	30	500	500	495	490	485	480	475	470	460	450	440	430	420	410	400	390	385	375	350	340	325	315	300	290	275	260				
225	A	20	42	43	45	47	48	52	56	60	65	70	80	90	100	115	140	180														
225	B	20	420	410	405	400	395	380	375	365	350	345	335	320	300	280	265	250														
225	A	25	45	46	47	48	50	52	55	58	60	63	68	73	80	90	98	108	120	140	160	180	225									
225	B	25	475	468	460	455	450	450	445	437	425	410	400	380	375	360	350	340	320	280	260	240										
225	A	30	50	51	52	52	53	53	54	55	57	60	62	66	68	75	80	88	94	100	110	120	130	140	155	175	200					
225	B	30	510	510	505	505	503	500	495	490	480	460	440	430	420	410	400	390	380	370	360	350	340	325	310	300	285	275				
250	A	20	42	44	46	47	50	55	60	65	70	80	90	100	115	140	160	220														
250	B	20	425	415	408	403	400	380	375	365	350	338	325	300	280	265	250	240														
250	A	25	46	47	49	50	52	55	58	60	63	66	72	78	85	92	100	110	130	140	165	200										
250	B	25	480	475	475	470	465	450	445	440	425	410	400	380	375	355	340	330	310	300	280	275										
250	A	30	52	52	52	53	54	55	58	60	62	65	68	72	78	82	90	95	105	105	125	135	150	165	180	220	260					
250	B	30	520	515	515	510	510	505	500	500	490	480	475	460	450	440	430	420	400	380	370	360	350	340	325	310	300	280				
275	A	20	52	53	55	58	60	63	68	75	80	90	100	115	125	150	170	225														
275	B	20	540	530	520	510	500	490	475	450	440	420	400	375	350	325	300	275														
275	A	25	55	56	57	58	60	64	68	70	75	80	85	95	100	115	125	135	150	170	190	225	265									
275	B	25	600	600	595	590	580	570	560	550	540	525	510	500	480	460	440	425	400	375	350	325	300									
275	A	30	60	61	62	63	64	65	66	67	70	74	78	82	88	95	100	110	118	125	135	150	165	180	200	240	275					
275	B	30	680	675	668	662	658	650	640	630	620	610	600	590	580	565	555	545	525	500	480	460	440	425	400	375	350	350				

output (kg/h)

A= nozzle output

B= pump output

BERGONZO NOZZLE TABLE

		Pump pressure (bar)																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																						
		Atm		3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																									
GPH		A	B	20	55	58	60	64	65	70	76	85	92	105	118	135	145	175	200	270	300	330	360	390	420	450	480	510	540	570	600	630	660	690	720	750	780	810	840	870	900	930	960	990	1020	1050	1080	1110	1140	1170	1200	1230	1260	1290	1320	1350	1380	1410	1440	1470	1500	1530	1560	1590	1620	1650	1680	1710	1740	1770	1800	1830	1860	1890	1920	1950	1980	2010	2040	2070	2100	2130	2160	2190	2220	2250	2280	2310	2340	2370	2400	2430	2460	2490	2520	2550	2580	2610	2640	2670	2700	2730	2760	2790	2820	2850	2880	2910	2940	2970	3000	3030	3060	3090	3120	3150	3180	3210	3240	3270	3300	3330	3360	3390	3420	3450	3480	3510	3540	3570	3600	3630	3660	3690	3720	3750	3780	3810	3840	3870	3900	3930	3960	3990	4020	4050	4080	4100	4120	4140	4160	4180	4200	4220	4240	4260	4280	4300	4320	4340	4360	4380	4400	4420	4440	4460	4480	4500	4520	4540	4560	4580	4600	4620	4640	4660	4680	4700	4720	4740	4760	4780	4800	4820	4840	4860	4880	4900	4920	4940	4960	4980	5000	5020	5040	5060	5080	5100	5120	5140	5160	5180	5200	5220	5240	5260	5280	5300	5320	5340	5360	5380	5400	5420	5440	5460	5480	5500	5520	5540	5560	5580	5600	5620	5640	5660	5680	5700	5720	5740	5760	5780	5800	5820	5840	5860	5880	5900	5920	5940	5960	5980	6000	6020	6040	6060	6080	6100	6120	6140	6160	6180	6200	6220	6240	6260	6280	6300	6320	6340	6360	6380	6400	6420	6440	6460	6480	6500	6520	6540	6560	6580	6600	6620	6640	6660	6680	6700	6720	6740	6760	6780	6800	6820	6840	6860	6880	6900	6920	6940	6960	6980	7000	7020	7040	7060	7080	7100	7120	7140	7160	7180	7200	7220	7240	7260	7280	7300	7320	7340	7360	7380	7400	7420	7440	7460	7480	7500	7520	7540	7560	7580	7600	7620	7640	7660	7680	7700	7720	7740	7760	7780	7800	7820	7840	7860	7880	7900	7920	7940	7960	7980	8000	8020	8040	8060	8080	8100	8120	8140	8160	8180	8200	8220	8240	8260	8280	8300	8320	8340	8360	8380	8400	8420	8440	8460	8480	8500	8520	8540	8560	8580	8600	8620	8640	8660	8680	8700	8720	8740	8760	8780	8800	8820	8840	8860	8880	8900	8920	8940	8960	8980	9000	9020	9040	9060	9080	9100	9120	9140	9160	9180	9200	9220	9240	9260	9280	9300	9320	9340	9360	9380	9400	9420	9440	9460	9480	9500	9520	9540	9560	9580	9600	9620	9640	9660	9680	9700	9720	9740	9760	9780	9800	9820	9840	9860	9880	9900	9920	9940	9960	9980	10000	10020	10040	10060	10080	10100	10120	10140	10160	10180	10200	10220	10240	10260	10280	10300	10320	10340	10360	10380	10400	10420	10440	10460	10480	10500	10520	10540	10560	10580	10600	10620	10640	10660	10680	10700	10720	10740	10760	10780	10800	10820	10840	10860	10880	10900	10920	10940	10960	10980	11000	11020	11040	11060	11080	11100	11120	11140	11160	11180	11200	11220	11240	11260	11280	11300	11320	11340	11360	11380	11400	11420	11440	11460	11480	11500	11520	11540	11560	11580	11600	11620	11640	11660	11680	11700	11720	11740	11760	11780	11800	11820	11840	11860	11880	11900	11920	11940	11960	11980	12000	12020	12040	12060	12080	12100	12120	12140	12160	12180	12200	12220	12240	12260	12280	12300	12320	12340	12360	12380	12400	12420	12440	12460	12480	12500	12520	12540	12560	12580	12600	12620	12640	12660	12680	12700	12720	12740	12760	12780	12800	12820	12840	12860	12880	12900	12920	12940	12960	12980	13000	13020	13040	13060	13080	13100	13120	13140	13160	13180	13200	13220	13240	13260	13280	13300	13320	13340	13360	13380	13400	13420	13440	13460	13480	13500	13520	13540	13560	13580	13600	13620	13640	13660	13680	13700	13720	13740	13760	13780	13800	13820	13840	13860	13880	13900	13920	13940	13960	13980	14000	14020	14040	14060	14080	14100	14120	14140	14160	14180	14200	14220	14240	14260	14280	14300	14320	14340	14360	14380	14400	14420	14440	14460	14480	14500	14520	14540	14560	14580	14600	14620	14640	14660	14680	14700	14720	14740	14760	14780	14800	14820	14840	14860	14880	14900	14920	14940	14960	14980	15000	15020	15040	15060	15080	15100	15120	15140	15160	15180	15200	15220	15240	15260	15280	15300	15320	15340	15360	15380	15400	15420	15440	15460	15480	15500	15520	15540	15560	15580	15600	15620	15640	15660	15680	15700	15720	15740	15760	15780	15800	15820	15840	15860	15880	15900	15920	15940	15960	15980	16000	16020	16040	16060	16080	16100	16120	16140	16160	16180	16200	16220	16240	16260	16280	16300	16320	16340	16360	16380	16400	16420	16440	16460	16480	16500	16520	16540	16560	16580	16600	16620	16640	16660	16680	16700	16720	16740	16760	16780	16800	16820	16840	16860	16880	16900	16920	16940	16960	16980	17000	17020	17040	17060	17080	17100	17120	17140	17160	17180	17200	17220	17240	17260	17280	17300	17320	17340	17360	17380	17400	17420	17440	17460	17480	17500	17520	17540	17560	17580	17600	17620	17640	17660	17680	17700	17720	17740	17760	17780	17800	17820	17840	17860	17880	17900	17920	17940	17960	17980	18000	18020	18040	18060	18080	18100	18120	18140	18160	18180	18200	18220	18240	18260	18280	18300	18320	18340	18360	18380	18400	18420	18440	18460	18480	18500	18520	18540	18560	18580	18600	18620	18640	18660	18680	18700	18720	18740	18760	18780	18800	18820	18840	18860	18880	18900	18920	18940	18960	18980	19000	19020	19040	19060	19080	19100	19120	19140	19160	19180	19200	19220	19240	19260	19280	19300	19320	19340	19360	19380	19400	19420	19440	19460	194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BERGONZO NOZZLE TABLE

Pump pressure (bar)

GPH	Aum	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	
475	A	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	
475	B	20	82	88	95	100	110	120	130	145	160	170	195	225	260	300	360													
475	A	25	98	102	108	112	116	120	130	140	150	160	170	180	195	225	250	275	300	350	400	475								
475	B	25	910	905	900	880	860	840	820	800	780	750	730	710	690	670	650	620	590	560	530	500								
475	A	30	104	107	110	113	117	120	125	135	145	155	163	170	180	190	200	225	250	275	300	325	360	390	440	480				
475	B	30	1000	990	975	965	945	930	915	900	890	880	860	840	820	800	780	760	730	700	680	660	640	620	590	460				
500	A	20	94	102	106	113	120	130	150	170	190	210	230	250	280	325	380													
500	B	20	800	780	760	740	720	710	680	660	640	610	580	560	520	500	475													
500	A	25	100	104	108	116	120	130	140	150	160	170	190	210	230	250	270	325	350	400	475									
500	B	25	900	895	880	865	850	845	830	815	800	780	750	720	700	670	650	620	600	580	550									
500	A	30	110	113	117	120	125	130	135	140	150	160	170	180	190	220	250	280	250	300	325	350	380	425	480	520				
500	B	30	1000	990	980	970	960	950	940	925	910	900	880	860	840	820	800	775	750	725	700	775	750	725	600	575				
575	A	20	105	110	115	125	135	150	160	180	200	230	265	300	350	425	500													
575	B	20	910	900	890	870	830	800	780	750	720	690	670	640	600	580	530													
575	A	25	110	113	115	125	130	140	150	160	170	190	210	230	260	300	340	375	425	500	550									
575	B	25	1000	990	975	960	950	930	910	890	870	850	830	800	780	750	720	700	670	630	600									
575	A	30	120	122	125	127	130	135	140	145	155	165	180	195	210	230	250	280	300	340	375	420	475	530	600					
575	B	30	1190	1170	1150	1120	1100	1080	1050	1020	1000	990	975	965	950	920	900	880	850	820	800	770	740	700	680					
600	A	20	115	120	130	140	150	165	180	200	225	250	280	325	375	440														
600	B	20	920	900	890	850	820	800	780	760	740	710	690	670	650	610														
600	A	25	120	125	130	140	150	160	170	180	190	220	240	260	280	330	370	410	460	530										
600	B	25	1050	1030	1010	1000	990	980	960	940	920	900	880	840	810	790	760	730	700	680										
600	A	30	135	140	145	150	155	160	165	170	185	200	220	240	250	270	290	310	340	370	400	450	500	550	640					
600	B	30	1200	1195	1190	1185	1175	1150	1120	1100	1085	1075	1050	1020	1000	980	960	940	920	900	880	850	825	800	780	720				
650	A	20	120	130	140	155	165	180	190	220	240	270	320	370	425	510														
650	B	20	990	950	920	900	870	850	830	800	780	760	710	680	660	620														
650	A	25	130	135	140	145	150	165	175	190	200	225	250	270	300	330	370	420	475	580										
650	B	25	1100	1090	1080	1060	1040	1000	990	970	945	920	900	880	850	820	800	780	750	720										
650	A	30	145	150	155	160	165	170	175	185	200	210	230	250	270	290	320	345	370	400	450	500	580	650						
650	B	30	1200	1195	1190	1185	1175	1150	1120	1100	1085	1065	1045	1020	1000	980	960	940	920	900	880	850	825	800	770					
700	A	20	130	140	155	170	180	200	230	250	280	325	375	425	500	630														
700	B	20	1000	980	960	940	920	900	880	850	830	800	780	740	700	680														
700	A	25	140	145	150	160	170	190	200	225	250	275	300	325	360	400	450	525	600	700										
700	B	25	1150	1130	1110	1100	1080	1060	1040	1020	1000	980	960	940	920	900	870	840	810	780										
700	A	30	150	155	160	170	180	190	200	215	230	250	270	290	320	345	370	400	440	480	540	600	680	780						
700	B	30	1250	1240	1230	1220	1210	1200	1180	1160	1140	1120	1100	1080	1060	1040	1020	1000	970	940	910	890	870	850	820					
750	A	25	150	155	160	170	175	185	195	200	225	240	260	280	320	350	375	400	500	600	750									
750	B	25	1230	1215	1200	1180	1160	1140	1120	1100	1080	1060	1040	1020	1000	980	965	950	930	910	900	880	850	820						
800	A	25	160	165	170	175	185	190	210	225	250	270	290	325	350	400	480	580	680	800										
800	B	25	1200	1180	1160	1140	1120	1100	1080	1060	1040	1020	1000	980	960	940	920	900	890	870										
900	A	25	1350	1330	1310	1300	1285	1275	1260	1245	1230	1215	1200	1180	1160	1140	1120	1100	970	940	910	890	870	850						
900	B	25																												

MAINTENANCE

YEARLY CHECKS

The burner's periodical check (firing head, electrodes etc.) must be carried out by authorised personnel one or two times per year, depending on the utilisation. Before going on with the maintenance controls of the burner, it should be advisable to check its general conditions, according to the following steps:

Unplug the burner; close the fuel cock; shut down the gas supply; remove burner's cover and clean the fan and air intake; clean the firing head and check the electrode's position; reassemble all the parts; check the connection's sealing; check the chimney; start the burner and check the combustion flue ($\text{CO}_2 = 9.5 \div 9.8$; $\text{O} = \text{lower than } 75 \text{ ppm}$).

BEFORE EVERY INTERVENTION CHECK:

The electric system is duly powered and the burner is plugged in.

The gas pressure must be the suitable one and the gas cock open.

The control devices must be properly connected.

When all the above conditions are met, start the burner by pressing the lockout enable pushbutton.

Check the burner's cycle.

THE BURNER DOES NOT START:

Check the ON/OFF switch, the thermostats, the motor and the gas pressure.

The master switch is in position "0". Fuses are blown out.

The control box is faulty.

THE BURNER RUNS THE PREPURGING AND SWITCHES TO LOCKOUT AT THE END OF CYCLE:

Check the fan and the air pressure.

Check the air pressure switch.

Control box faulty. Ignition transformer faulty.

Check the ignition cable. Electrodes are dirty or in wrong position.

Nozzles are clogged or worn. Filters are clogged. Heavy-oil pressure is too low.

Combustion air's flow rate too high related to nozzle output.

THE BURNER RUNS THE PREPURGING BUT DOES NOT IGNITE:

Check the position of the electrodes; check the ignition cable;

Check the ignition transformer;

Check the control box.

THE BURNERS IGNITES BUT SWITCHES TO LOCKOUT AFTER THE SAFETY TIME:

Check phase and neutral for a correct connection.

Check gas solenoid valve.

Check the position of UV cell and its connection.

Check the control box.

Check nozzles (clogged or worn).

The UV cell does not detect the flame.

The filters are clogged.

Heavy-oil pressure too low.

Combustion air's flow rate too high related to nozzle output.

THE BURNERS IGNITES BUT SWITCHES TO LOCKOUT AFTER FEW MOMENTS:

Check gas governor and gas filter.

Check gas pressure through a manometer.

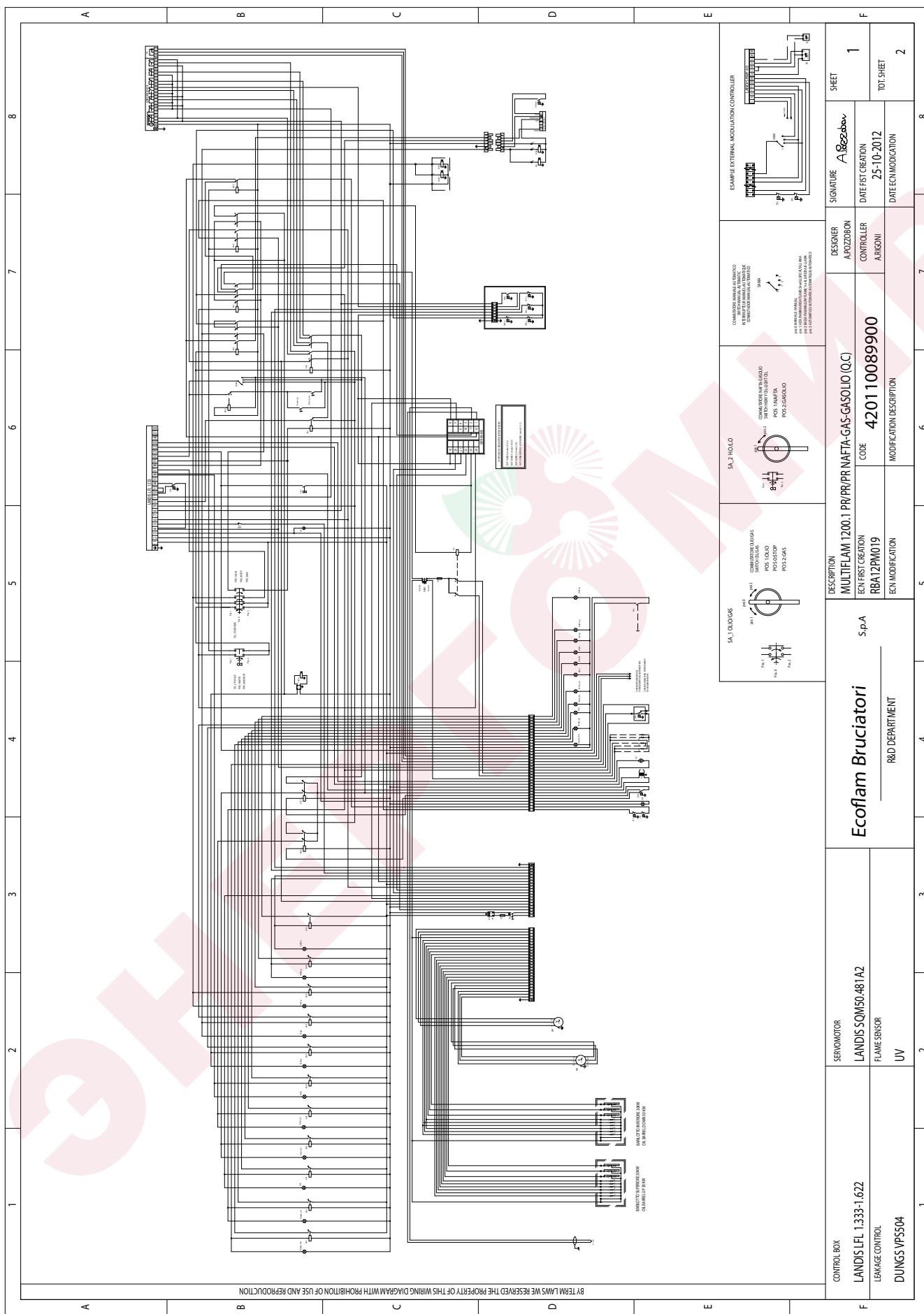
Check detector current value (min. 70 μA).

THE BURNER DOES NOT SWITCHES TO HIGH FLAME:

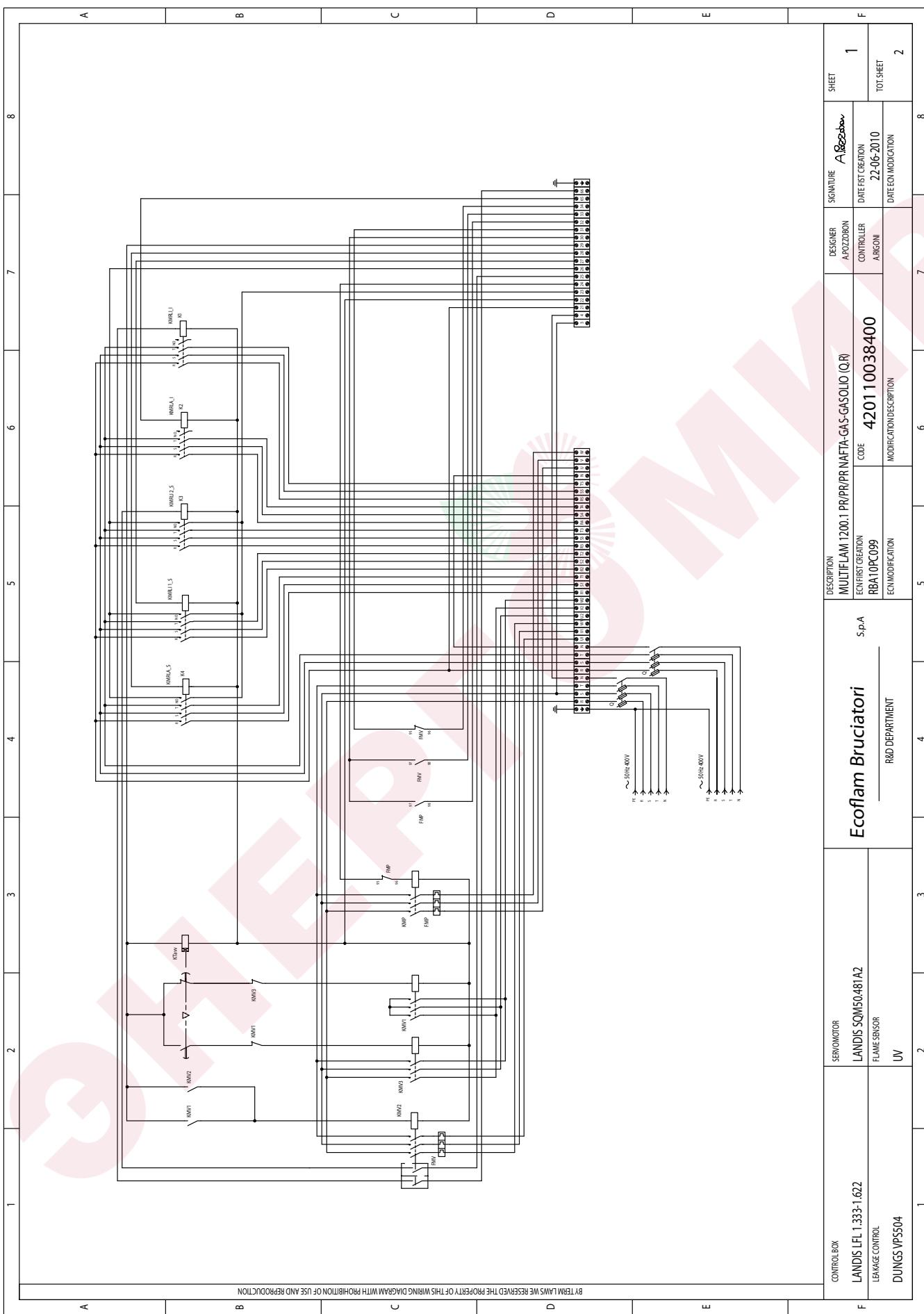
Manual selector switch in wrong position.

Faulty control box.

High flame solenoid valve's coils faulty.

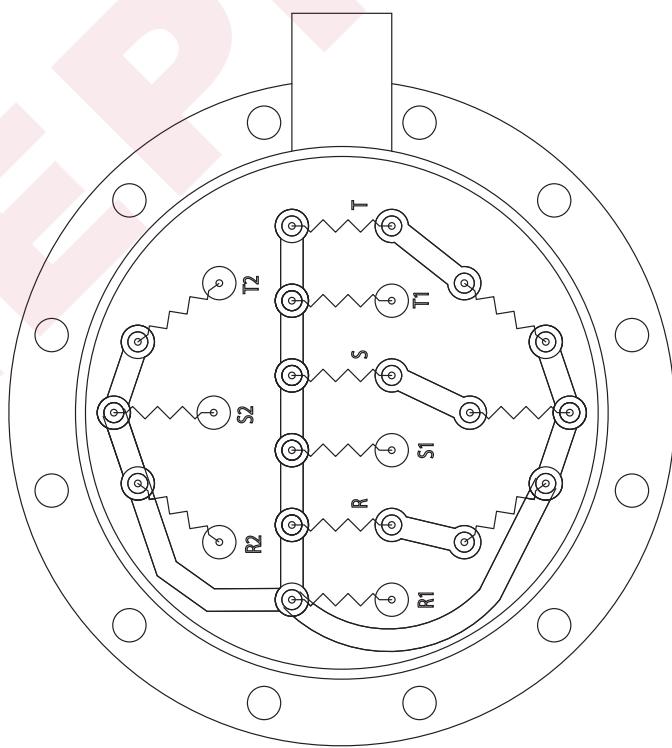


BY LAW, WE RESERVE THE PROPERTY OF THIS WORKING DIAGRAM WITH PROHIBITION OF USE AND REPRODUCTION

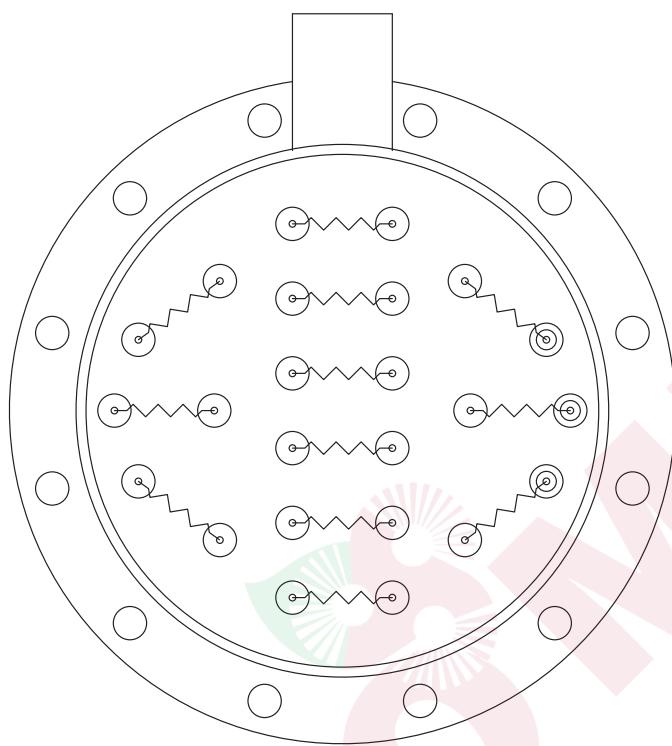


COLLEGAMENTO BARILOTTO ECOFLAM

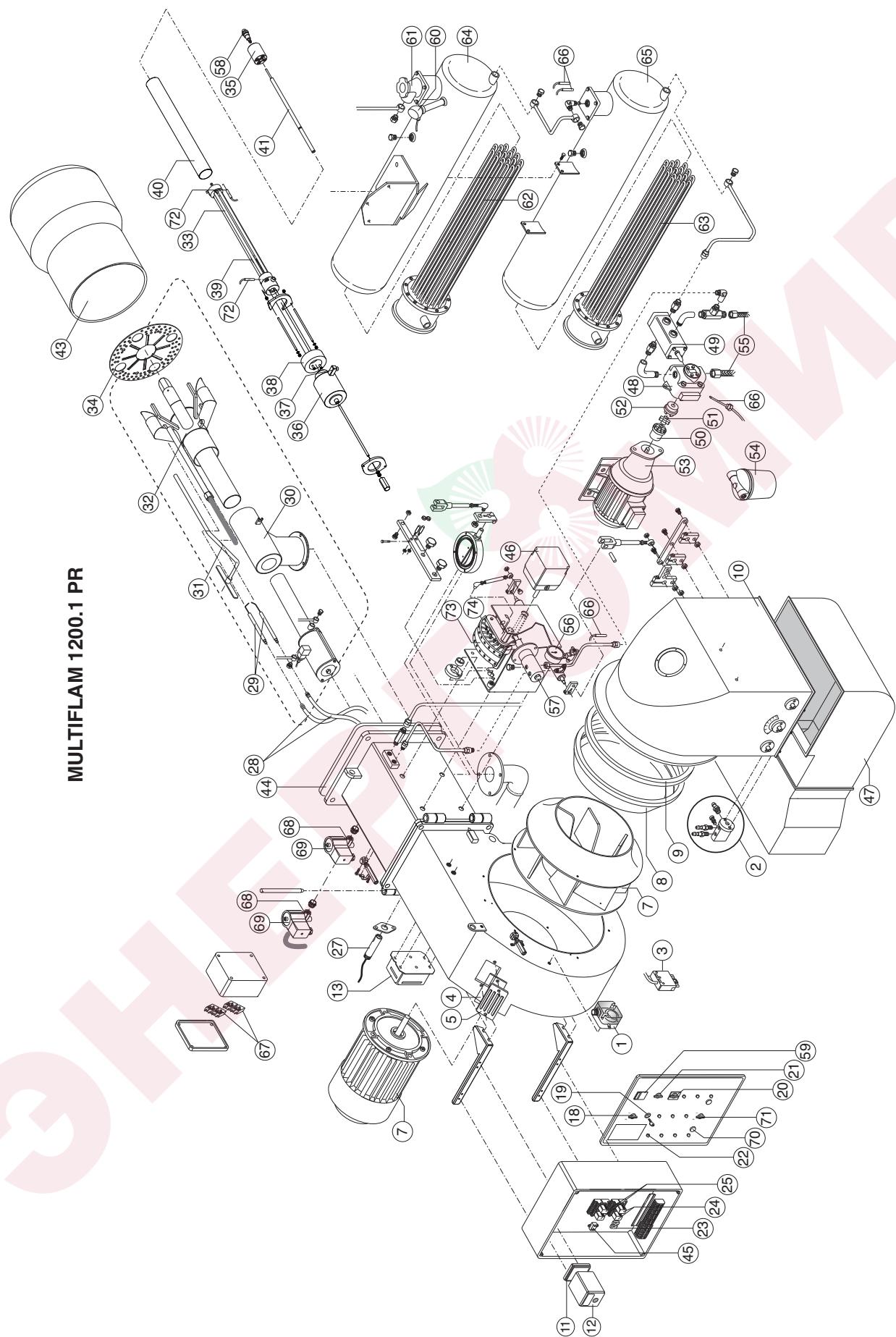
Collegamento elettrico
resistenze
Parte superiore



Posizionamento
resistenze



INDIRIZZO		DECRIZIONE MODIFICA		DESCRIZIONE MODIFICA		APARATI/PIATTI		CONTROLLI TENDA		SISTEMAZ.		CODICE		INDICATIVA	
INDIRIZZO:	DATA FIRMA					PIRELLA									
SOSTIT.				DISEGNATO											
SOSTIT.				CONTROLATO											



Nº	DESCRIPTION		MULTIFLAM 1200.1
1	AIR PRESSURE SWITCH	LGW 10 A4	code 65323033
2	AIR INTAKE SET		65322346
3	WIELAND PLUG	6 pin	65322072
4	GLASS		65320487
5	PEED WINDOM FRAME		65320488
6	MOTOR	37 kW	65325341
7	FAN	RU-630 M.D.55	65321804
8	AIR CONVEYOR		65324064
9	CONVEYOR RING		65320646
10	AIR INTAKE		65324065
11	CONTROL BOX BASE	SIEMENS	65320091
12	CONTROL BOX	SIEMENS LFL1.333	65320031
13	IGNITION TRANSFORMER	T8 13000/35	65323222
14	REMOTE CONTROL SWITCH		-
15	REMOTE CONTROL SWITCH (PUMP)		-
16	MOTOR THERMAL RELAY		-
17	MOTOR THERMAL RELAY (PUMP)		-
18	MAIN SWITCH	COMEPI art.ECX1252	65324098
19	RESET BUTTON KEY	COMEPI a.ECX1430	65324468
20	SELECTOR	RCK 194L-E12-8751	740160016800
21	SELECTOR GAS/HEAVY OIL	COMEPI ART.ECX1370	65324099
22	LAMP	LYVIA 10x28 BA9S	65324100
23	FUSE SUPPORT	HK 520 04/1 10A	65324279
24	RELE BASE	FINDER 95.75	65323152
		FINDER 5532	65323149
		FINDER 5534	65323150
25	RELE	FINDER MINI 40.52	65323142
		FINDER 5532	65323139
		FINDER 5534	65323140
26	TIMER		-
27	UV CELL	SIEMENS QRA 2	65320075
28	IGNITION CABLE	TC	65320948
29	IGNITION ELECTRODES SET		65322165
30	GAS PIPE SUPPORT		65324422
31	ROD	TC	65324423
32	GAS FIRING HEAD		65324424
33	OIL FIRING HEAD		65324889
34	FRONT DISC		65324159
35	NOZZLE HOLDER	7/8 UNEF	65324890
36	COIL	EL011	65323809
37	CONNECTOR WITH RECTIFIER		65323571
38	RING		65321721
39	SPRING HOLDER		65321720
40	PIPE		65324426
41	ROD NOZZLE HOLDER	TC	65324427
42	DIFFUSER		65321672
43	BLAST TUBE	TC	65324070
44	GASKET ISOMART		65321136
45	ANTIJAMMING FILTER		65323170
46	AIR DAMPER MOTOR	SIEMENS SQM50.481A2	65322902
47	SILENCER		65324071
48	OIL PUMP	SUNTEC T5C105	65322998
49	OIL PUMP VALVE	SUNTEC TV40011	65322995
50	COUPLING (MOTOR)		65324479

TC = SHORT HEAD TL = LONG HEAD

N°	DESCRIPTION	MULTIFLAM 1200.1
		code
51	UNION	65321791
52	COUPLING (PUMP)	65324364
53	PUMP MOTOR	ABB 5,5 KW
54	OIL FILTER	70501/03
55	HOSES	25X1500
56	MANOMETER	CEWAL R1/4 D50-40BAR
57	ADJUSTMENT OF OIL PRESSURE	B-GH-PRO-2
58	NOZZLE	Bergonzo 800 kg/h
59	ADJUSTMENT OF FUEL TEMPERATURE	Gefran 600
60	THERMOCOUPLE	TC6MD2JBC
61	FILTER	U21008/01
62	UP HEATER	30 kW
63	DOWN HEATER	30 kW
64	UP OIL TANK	
65	DOWN OIL TANK	
66	HEATING ELEMENT	50 W
67	THERMOSTAT	IMIT TR2 40/200
68	PILOT GAS VALVE	KROMSCH.VCS 125R/LW
69	COIL	KROMSCH.VCS 125R/LW
70	BUTTON	COMEPI ART.ECX1100
71	SELECTOR	COMEPI ART.ECX1255
72	HEATING ELEMENT	30 W
73	GAS CAM GROUP	
74	OIL CAM GROUP	

TC = SHORT HEAD TL = LONG HEAD

NOTE : The following table provides a summary of the key findings from the survey.



NOTE : _____



NOTE : The following table provides a summary of the key findings from the survey.

